





Test Report issued under the responsibility of:



TEST REPORT IEC 60947-2 Low-voltage switchgear and controlgear - Part 2: Circuit-breakers	
Report Reference No.	3302297.50
Date of issue	2011-09-05
Total number of pages	94
CB Testing Laboratory	DEKRA Testing Services (Zhejiang) Co., Ltd.
Address	No. 5. Changjiang Road Great Bridge Industrial Park, North Baixiang 325603 Wenzhou, Zhejiang CHINA
Applicant's name	HYUNDAI HEAVY INDUSTRIES CO., LTD
Address	1, JEONHA-DONG, DONG-GU, ULSAN, KOREA
Test specification:	
Standard	IEC 60947-2:2006 (4 th Edition) + amendment 1: 2009
Test procedure	CB
Non-standard test method	N/A
Test Report Form No.	IEC60947_2F
Test Report Form(s) Originator	KEMA Quality BV
Master TRF	Dated 2010-01
<p>Copyright © 2010 IEC-System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.</p> <p>This publication may be reproduced in whole or in part for non-commercial purposes as long as the IECEE is acknowledged as copyright owner and source of the material. IECEE takes no responsibility for and will not assume liability for damages resulting from the reader's interpretation of the reproduced material due to its placement and context.</p> <p>If this Test Report Form is used by non-IECEE members, the IECEE/IEC logo and the reference to the CB Scheme procedure shall be removed.</p> <p>This report is not valid as a CB Test Report unless signed by an approved CB Testing Laboratory and appended to a CB Test Certificate issued by an NCB in accordance with IECEE 02.</p>	
Test item description	Moulded-Case Circuit Breaker (MCCB)
Trade Mark	Hyundai
Manufacturer	HYUNDAI HEAVY INDUSTRIES CO., LTD 1, JEONHA-DONG, DONG-GU, ULSAN, KOREA
Model/Type reference	UCB800S, UCB1000S, UCB1250S
Ratings	Ue: 415 V~ Ics = 50% Icu Icu: 75 kA In: 800 A for UCB800S 1000 A for UCB1000S 1250 A for UCB1250S See more ratings on page 5 to 8

Testing procedure and testing location:	
<input checked="" type="checkbox"/> CB Testing Laboratory: Testing location/ address :	DEKRA Testing Services (Zhejiang) Co., Ltd. No. 5. Changjiang Road Great Bridge Industrial Park, North Baixiang 325603 Wenzhou, Zhejiang CHINA
<input type="checkbox"/> Associated CB Laboratory: Testing location/ address :	N/A N/A
Tested by (name + signature)..... : Approved by (+ signature) :	Fred Fu  Eric Wang 
<input type="checkbox"/> Testing procedure: TMP Tested by (name + signature)..... : Approved by (+ signature) : Testing location/ address :	N/A N/A N/A N/A
<input type="checkbox"/> Testing procedure: WMT Tested by (name + signature)..... :	N/A N/A
Witnessed by (+ signature) : Approved by (+ signature) : Testing location/ address :	N/A N/A N/A
<input type="checkbox"/> Testing procedure: SMT Tested by (name + signature)..... : Approved by (+ signature) : Supervised by (+ signature)..... : Testing location/ address :	N/A N/A N/A N/A N/A
<input type="checkbox"/> Testing procedure: RMT Tested by (name + signature)..... : Approved by (+ signature) : Supervised by (+ signature)..... : Testing location/ address :	N/A N/A N/A N/A N/A

Summary of testing:							
Tests performed (name of test and test clause):						Testing location:	
Number of poles	Rated current	Seq I	Seq II	Seq III	Seq IV	Annex F 7/8/9	
3 poles	1250 A	X	X	X	X	X	The seq I and annex F7/8/9 were conducted in: DEKRA Testing Services (Zhejiang) Co., Ltd. No. 5. Changjiang Road Great Bridge Industrial Park, North Baixiang 325603 Wenzhou, Zhejiang CHINA
	800 A		X	X			
<p>Note:</p> <p>X means the test is applicable and conducted in this report.</p> <p>UCB800S, UCB1000S, UCB1250S are in same frame size without construction break.</p> <p>The EMC test of annex F was covered by the tests of HIBL1203NE in previous EMC test report no 2096959.0501-QUA/EMC dated 2008-07-24.</p> <p>As per manufacturer's information, the HiBL1203NE is renamed to UCB1250S without any change.</p>							<p>The seq II, seq III, and seq IV were conducted in:</p> <p>Zhejiang Fangyuan Test Group – Zhejiang Fangyuan Electrical Equipment Testing Co., Ltd. West Zhonghuan Road, Jiaying City Zhejiang Province P. R. China</p>
Summary of compliance with National Differences:							
The MCCBs comply with EN 60947-2:2006 +A1:2009.							

Copy of marking plate:

M C C B



UCB 800 S


Ui	AC 750V
Ue	AC 415V
800AF 3P 50/60Hz	Uimp 8kV

In = 800A

AC415V	75kA
--------	------

Ics=50%Icu IEC 60947-2

Cat A  

 **HYUNDAI**
HEAVY INDUSTRIES CO., LTD.

M C C B



UCB 1000 S


Ui	AC 750V
Ue	AC 415V
1000AF 3P 50/60Hz	Uimp 8kV

In = 1000A

AC415V	75kA
--------	------

Ics=50%Icu IEC 60947-2

Cat A  

 **HYUNDAI**
HEAVY INDUSTRIES CO., LTD.

M C C B



UCB 1250 S


Ui	AC 750V
Ue	AC 415V
1250AF 3P 50/60Hz	Uimp 8kV

In = 1250A

AC415V	75kA
--------	------

Ics=50%Icu IEC 60947-2

Cat A  

 **HYUNDAI**
HEAVY INDUSTRIES CO., LTD.




Test item particulars: test item vs. test requirements	
3. Classification	
3.1. Utilization category: (A or B)	A
3.2. Interruption medium: (air, vacuum, gas Break)	Air
3.3. Design: (open construction, moulded case)	Moulded case
3.4. Method of controlling the operation mechanism: (dependent manual, independent manual, dependent power, independent power)	Independent manual
3.5. Suitability for isolation: (suitable, not -suitable)	Suitable
3.6. Provision for maintenance: (maintainable, non maintainable)	Non maintainable
3.7. Method of installation: (fixed, plug in, withdrawable).....	Fixed
3.8. Degree of protection: (IP code).....	IP20 for front
4.7. Type of release (thermo-magnetic / electronic).....	electronic
4.8. Integral fuses (integrally fused circuit-breakers) Type and characteristics of SCPD	N/A
7.3 Electromagnetic compatibility (EMC)	
Environment A or B.....	B
Circuit-breaker for use on phase-earthed systems	N/A
Circuit-breaker for use in IT systems	N/A
Rated and limiting values, main circuit	
- rated operational voltage: U_e (V)	415 V
- rated insulation voltage: U_i (V)	750 V
- rated impulse withstand voltage: U_{imp} (kV)	8 kV
- rated operational current: I_e (A)	0,8 I_o , 0,85 I_o , 0,9 I_o , 0,95 I_o , 1 I_o $I_o = 0,63 I_n$, 0,8 I_n , 1 I_n
- kind of current	AC
- conventional free air thermal current: I_{th} (A)	Equal to I_n
- conventional enclosed thermal current: I_{the} (A).....	N/A
- current rating for four-pole circuit-breakers: (A)	N/A
- number of poles	3 poles
- rated frequency: (Hz).....	50 / 60 Hz
- integral fuses (rated values).....	N/A

Rated duty :	
- eight-hour duty.....	: N/A
- uninterrupted duty: I _u (A).....	: Equal to I _n
Short-circuit characteristic :	
rated short-time making capacity: I _{cm} (kA)	: 165 kA
rated ultimate short-circuit breaking capacity: I _{cu} (kA).	: 75 kA
rated service short-circuit breaking capacity: I _{cs} (kA).....	: 50% I _{cu}
rated short-time withstand current: I _{cw} (kA/s)	: 12,5 kA / 0,3 s
Control circuits :	
Electrical control circuits :	
- kind of current: (AC, DC).....	: N/A
- rated frequency: (Hz).....	: N/A
- rated control circuit voltage: U _c (nature, frequency, V) ..	: N/A
- rated control supply voltage: U _s (nature, frequency V) ..	: N/A
Air supply control circuits: (pneumatic or electro-pneumatic) :	
- rated pressure and its limit	: N/A
- volumes of air, at atmospheric pressure, required for each closing and each opening operation	: N/A
Auxiliary circuits :	
Rated and limiting values, auxiliary circuits	
- rated operational voltage U _e (V)	: N/A
- rated insulation voltage: U _i (V).....	: N/A
- rated operational current: I _e (A)	: N/A
- kind of current	: N/A
- rated frequency: (Hz).....	: N/A
- number of circuits	: N/A
- number and kind of contact elements.....	: N/A
- rated uninterrupted current: I _u (A).....	: N/A
- utilization category: (AC, DC, current and voltage).....	: N/A
Short-circuit characteristic :	N/A
- Rated conditional short-circuit current (kA)	: N/A
- kind of protective device.....	: N/A


Releases :	
1) shunt release	N/A
2) Over-current release	Yes
a) instantaneous	Yes
b) definite time delay.....	Yes
c) inverse time delay.....	Yes
- independent of previous load.....	Yes
- dependent on previous load; (for example thermal type release)	N/A
3) Undervoltage release (for opening)	N/A
4) Other releases	N/A
Characteristics :	
1) Shunt release and undervoltage release (for opening)....	N/A
- rated control circuit voltage: U_c (nature, frequency, V) ...	N/A
- kind of current	N/A
- rated frequency: (if AC)	N/A
2) Over-current release:	
- rated current (I_n)	800 A for UCB800S 1000 A for UCB1000S 1250 A for UCB1250S
- kind of current	AC
- rated frequency: (if AC)	50 / 60 Hz

<p>- current setting (or range of settings).....:</p>	<p>Ir (inverse time delay tripping setting) 0,8 Io, 0,85 Io, 0,9 Io, 0,95 Io, 1 Io Io = 0,63 In, 0,8 In, 1 In</p> <p>Isd (short time delay tripping setting) 2 Ir, 4 Ir, 6 Ir, 8 Ir, NON</p> <p>Ii (instantaneous tripping setting) 3 In, 6 In, 8 In, 10 In, 11 In</p>
<p>- time settings (or range of settings).....:</p>	<p>tr (inverse time delay tripping setting) 2, 4, 6, 8, 12 s (tripping time at 6 Ir), with tolerance of $\pm 20\%$</p> <p>tsd (short time delay tripping setting, I²t OFF condition) 0,1 s, 0,2 s, 0,3 s, 0 The tripping time is equal to the value of setting with tolerance of + 50 ms and -20 ms 0 means OFF</p> <p>tsd (inverse time delay tripping setting, I²t ON condition) 0,1 s, 0,2 s, 0,3 s, 0 The tripping time $\leq 2 \times ((10 I_r)^2 \times tsd / (I_{\text{testing}})^2)$ 0 means OFF</p> <p>Instantaneous tripping when actual current is higher than Ii</p>

Classification of installation and use.....	: Fixed
Supply Connection	: Copper busbar
Possible test case verdicts:	
- test case does not apply to the test object.....	: N/A
- test object does meet the requirement.....	: P (Pass)
- test object does not meet the requirement.....	: F (Fail)
Testing	
Date of receipt of test item	: 2011-05
Date (s) of performance of tests	: 2011-05 ~ 2011-07
General remarks:	
<p>The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. "(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a comma is used as the decimal separator.</p> <p>Though it is not mentioned on the first page, the following standard was also taken into consideration. No deviation was found: EN 60947-2:2006 +A1:2009</p>	
General product information:	
<p>According to manufacturer's instruction, the MCCB has to be mounted on a red insulation board of size 570 x 350 mm with thickness 3 mm. A copper extension busbar 45 x 9 mm² with 278 mm of length, which is covered by insulation tape and floating supported by the phase support at the end, should be per phase connected to the MCCB terminal. (see photo on page 86) The phase barrier (see photo on page 93) should be inserted between phases.</p> <p>Moulded case circuit breaker For technical data, please refer to page 5 to 8 of this report.</p> <p>Factory location:</p> <p>HYUNDAI HEAVY INDUSTRIES CO., LTD 1, JEONHA-DONG, DONG-GU, ULSAN, KOREA</p> <p>HYUNDAI HEAVY INDUSTRIES (CHINA) ELECTRICS CO., LTD No 9, Hyundai Road, Xinba Scientific and Technologic Zone, Yangzhong, Jiangsu, P. R. China</p>	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
5.2	MARKING		
a)	The following data shall be marked on the circuit-breaker itself or on a name plate or nameplates attached to the circuit-breaker, and located in a place such that they are visible and legible when the circuit-breaker is installed.		
	- rated current:	1250 A	P
	- suitability for isolation, if applicable, with the symbol 		P
	- indication of the open and closed position: with \bigcirc and I respectively, if symbols are used		P
b)	Marking on equipment not needed to be visible after mounting:		
	- manufacturer's name or trademark	Hyundai	P
	- type designation or serial number	UCB1250S	P
	- IEC 60947-2 if the manufacturer claims compliance with this standard.	IEC 60947-2	P
	- utilization category	A	P
	- rated operational voltage(s) Ue	415 V	P
	- Circuit-breaker for use in IT systems: Circuit-breaker for which all values of rated voltage have not been tested according to annex H or are not covered by such testing, shall be identified by the symbol  which shall be marked on the circuit-breaker immediately following these values of rated voltage	 marked	P
	- value (or range) of the rated frequency and/or the indication DC (or symbol)	50 / 60 Hz	P
	- rated service short-circuit breaking capacity. Ics	50% Icu	P
	- rated ultimate short-circuit breaking capacity. Icu	75 kA	P
	- rated short-time withstand current, (Icw) and associated short-time delay, for utilization category B		N/A
	- line and load terminals, unless their connection is immaterial	LINE / LOAD marked	P
	- neutral pole terminals, if applicable, by the letter N		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- protective earth terminal, where applicable, by the symbol acc. 7.1.9.3 of part 1		N/A
	- ref. temperature for non-compensated thermal releases, if different from 30°C		N/A
c)	Marked on the circuit-breaker as specified in item b), or shall be made available in the manufacturer's published information:		
	- rated short-circuit making capacity (I_{cm}) (if higher than specified in 4.3.5.1)		N/A
	- rated insulation voltage. (U_i) if higher than the maximum rated operational voltage)	750 V	P
	- rated impulse withstand voltage (U_{imp}), when declared.	8 kV	P
	- pollution degree if other than 3		N/A
	- conventional enclosed thermal current (I_{the}) if different from the rated current:		N/A
	- IP Code, where applicable:		N/A
	- minimum enclosure size and ventilation data (if any) to which marked ratings apply:		N/A
	- details of minimum distance between circuit-breaker and earthed metal parts for circuit-breaker intended for use without enclosure:	Up / down: 120 mm Left / right: 80 mm Front / back: 0 mm	P
	- r.m.s sensing if applicable, according to F.4.1.1		P
	- suitability for environment A or B	B	P
d)	The following data concerning the opening and closing devices of the circuit-breaker shall be placed either on their own nameplates or on the nameplate of the circuit-breaker:		
	- rated control circuit voltage of the closing device, and rated frequency for AC:		N/A
	- rated control circuit voltage of the shunt release and/or of the under-voltage release, and rated frequency:		N/A
	- rated current of indirect over-current releases:		N/A
	- number and type of auxiliary contacts and kind of current, rated frequency (if AC) and rated voltages of the auxiliary switches, if different from those of the main circuit.		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
e)	Terminal shall be clearly and permanently identified in acc. with IEC 60445 and annex L :		
	- line terminal		P
	- load terminal		P
	- neutral pole terminal "N"		N/A
	- protective earth terminal 		N/A
	- terminal of coils (A/B)		N/A
	- terminal of shunt release (B)		N/A
	- terminals of under-voltage release (D)		N/A
	- terminals of interlocking electromagnets (E)		N/A
	- terminals of indicated light devices (X)		N/A
	- terminals of contact elements for switching devices (no)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.1	CONSTRUCTION		
7.1.1	Withdrawable circuit-breaker		N/A
	In the disconnected position (main- and auxiliary circuits)		
	Isolating distances for circuit-breaker suitable for isolating warranted:		N/A
	Mechanism fitted with a reliable indicating device with indicates the position of the isolating contacts.		N/A
	Mechanism fitted with interlocks which only permit the isolating contacts to be separate or re-closed when main contacts are open		N/A
	Mechanism fitted with interlock, which only permit the main contacts to be closed when the isolating contacts are fully closed.		N/A
	Mechanism fitted with interlock, which only permit the main contacts to be closed when in disconnected position.		N/A
	The isolating distances between the isolating contacts cannot be inadvertently reduced.		N/A
7.1.2.1 part 1	Resistance to abnormal heat and fire		P
7.1.3 part 1	Current-carrying parts and their connection	960 °C	P
7.1.4	Clearances and creepage distances:		
	For circuit-breakers for which the manufacturer has declared a value of rated impulse withstand voltage. (Uimp.)		
	Clearances distances:		
	- Uimp is given as:	8 kV	
	- max. value of rated operational voltage to earth	600 V	
	- nominal voltage of supply system:	415 V	
	- overvoltage category:	III	
	- pollution degree:	3	
	- field-in or homogeneous:	Inhomogeneous	
	- minimum clearances (mm):	8 mm	


IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- measured clearances (mm):	see table 7	P
	Creepage distances:		
	- rated insulation voltage U_i (V)	750 V	
	- pollution degree	3	
	- comparative tracking index (V)	175 V	
	- material group	IIIa	
	- minimum creepage distances (mm)	12,5 mm	
	- measured creepage distances (mm)	see table 7	P
7.1.5 part 1	Actuator		
7.1.5.1 part 1	Insulation		
	The actuator of the equipment shall be insulated from the live parts for the rated insulation voltage and, if applicable, the rated impulse withstand voltage		P
	If it is made of metal, it shall be capable of being satisfactorily connected to a protective conductor unless it is provided with additional reliable insulation		N/A
	If it is made of or covered by insulating material, any internal metal part, which might become accessible in the event of insulation failure, shall also be insulated from live parts for the rated insulation voltage		P
7.1.5.2	Direction of movement		
	The direction of operation for actuators of devices shall normally conform to IEC 60447.		P
	Where devices cannot conform to these requirements, e.g. due to special applications or alternative mounting positions, they shall be clearly marked such that there is no doubt as to the "I" and "O" positions and the direction of operation		P
7.1.6 part 1	Indication of contact position		
7.1.6.1 part 1	Indicating means		
	When an equipment is provided with means for indicating the closed and open positions, these positions shall be unambiguous and clearly indicated		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	This is done by means of a position indicating device (see 2.3.18)		P
	If symbols are used, they shall indicate the closed and open position respectively, in accordance with IEC 60417-2:		
	- 60417-2-IEC-5007 I On (power)		P
	- 60417-2-IEC-5007 O Off (power)		P
	For equipment operated by means of two push-buttons, only the push-button designated for the opening operation shall be red or marked with the symbol "O"		N/A
	Red colour shall not be used for any other push-button		P
	The colours of other push-buttons, illuminated push-buttons and indicator lights shall be in accordance with IEC 60073		N/A
7.1.6.2 part 1	Indication by the actuator		
	When the actuator is used to indicate the position of the contacts, it shall automatically take up or stay, when released, in the position corresponding to that of the moving contacts; in this case, the actuator shall have two distinct rest positions corresponding to those of the moving contacts, but for automatic opening a third distinct position of the actuator may be provided		P
7.1.7	Additional safety requirements for equipment suitable for isolation		
7.1.7.1	Additional constructional requirements for equipment suitable for isolation ($U_e > 50$ V):		
	Equipment suitable for isolation shall provide in the open position an isolation distance in acc. with the requirements necessary to satisfy the isolating function. Indication of the main contacts shall be provide by one or more of the following means:		
	- the position of the actuator		P
	- a separate mechanical indicator		N/A
	- visibility of the moving contacts		N/A
	When means are provided or to lock the equipment in the open position, locking only be possible when contacts are in the open position		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Actuator front-plate fitted to the equipment in a manner which ensures correct contact position indication and locking		P
	The indicated open position is the only position in which the specified isolation distances between the contacts is ensured.		P
	- minimum clearances across open contacts (see Table XIII, Part 1) (mm) :	8 mm	
	- measured clearances (mm) :	28,1 mm	P
	- test Uimp across gap (kV) :	12,3 kV	P
7.1.7.2	Supplementary requirements for equipment with provision for electrical interlocking with contactors or circuit-breakers:		
	auxiliary switch shall be rated according to IEC 60 947-5-1		N/A
	If equipment suitable for isolation is provided with an auxiliary switch for the purpose of electrical interlocking with contactor (s) or circuit-breaker(s) and intended to be used in motor circuits, the following requirements shall apply unless the equipment is rated for AC-23 utilization category		N/A
	The time interval between the opening of the contacts of the auxiliary switch and the contacts of the main poles shall be sufficient to ensure that the associated contactor or circuit-breaker interrupts the current before the main poles of the equipment open		N/A
	Unless otherwise stated in the manufacturer's technical literature, the time interval shall be not less than 20 ms when the equipment is operated according to the manufacturer instructions		N/A
	Compliance shall be verified by measuring the time interval between the instant of opening of the auxiliary switch and the instant of opening of the main poles under no-load conditions when the equipment is operated according to the manufacturer's instructions		N/A
	During the closing operation the contacts of the auxiliary switch shall close after or simultaneously with the contacts of the main poles		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	A suitable opening time interval may also be provided by an intermediate position (between the ON and OFF position) at which the interlocking contact(s) is (are) open and the main poles remain closed		N/A
7.1.7.3	Supplementary requirements for equipment provided with means for padlocking the open position:		
	the locking means shall be designed in such a way that it cannot be removed with the appropriate padlock(s) installed		N/A
	Alternatively, the design may provide padlockable means to prevent access to the actuator		N/A
	test force F applied to the actuator in an attempt to operate to the closed position (N) :		N/A
	rated impulse withstand voltage (kV) :		N/A
	test Uimp on open main contacts at the test force		N/A
7.1.8	Terminals		
7.1.8.1	All parts of terminals which maintain contact and carry current shall be of metal having adequate mechanical strength		P
	Terminal connections shall be such that necessary contact pressure is maintained		P
	Terminals shall be so constructed that the conductor is clamped between suitable surfaces without damage to the conductor and terminal		P
	Terminal shall not allow the conductor to be displaced or to be displaced themselves in a manner detrimental to the operator of equipment and the insulation voltage shall not be reduced below the rated value		P
7.1.8.2	Connection capacity		
	type of conductors :	Copper busbar	P
	minimum cross-sectional area of conductor (mm ²) :	50 x 5 mm ² x 2	P
	maximum cross-sectional area of conductor (mm ²) :	80 x 5 mm ² x 2	P
	number of conductors simultaneously connectable to the terminal :	2	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.1.8.3	Connection		
	terminals for connection to external conductors shall be readily accessible during installation		P
	clamping screws and nuts shall not serve to fix any other component		P
7.1.8.4	Terminal identification and marking		
	terminal intended exclusively for the neutral conductor		N/A
	protective earth terminal		N/A
	other terminals		N/A
7.1.9 part 1	Additional requirements for equipment provided with a neutral pole		
	When equipment is provided with a pole intended only for connecting the neutral, this pole shall be clearly identified to that effect by the letter N (see 7.1.7.4.).		N/A
	A switched neutral pole shall break not before and shall make not after the other poles		N/A
	For equipment having a value of conventional thermal current (free air or enclosed, see 4.3.2.1 and 4.3.2.2) not exceeding 63 A, this value shall be identical for all poles		N/A
	For higher conventional thermal current values, the neutral pole may have a value of conventional thermal current different from that of the other poles, but not less than half that value or 63 A, whichever is the higher		N/A
	if a pole with an appropriate making and breaking capacity is used as a neutral pole, then all poles, incl. the neutral pole, shall operate substantially together.		N/A
7.1.10	Provisions for protective earthing		
7.1.10.1	The exposed conductive parts (e.g. chassis, framework and fixed parts of metal enclosures) other than those which cannot constitute a danger shall be electrically interconnected and connected to a protective earth terminal for connection to an earth electrode or to an external protective conductor		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
part 1	This requirement can be met by the normal structural parts providing adequate electrical continuity and applies whether the equipment is used on its own or incorporated in an assembly		N/A
	Exposed conductive parts are considered not to constitute a danger if they cannot be touched on large areas or grasped with the hand or if they are of small size (approximately 50 mm x 50 mm) or are so located as to exclude any contact with live parts		N/A
7.1.10.2 part 1	Protective earth terminal		
	The protective earth terminal shall be readily accessible and so placed that the connection of the equipment to the earth electrode or to the protective conductor is maintained when the cover or any other removable part is removed		N/A
	The protective earth terminal shall be suitably protected against corrosion		N/A
	In the case of equipment with conductive structures, enclosures, etc., means shall be provided, if necessary, to ensure electrical continuity between the exposed conductive parts the equipment and the metal sheathing of connecting conductors		N/A
	The protective earth terminal shall have no other function, except when it is intended to be connected to a PEN conductor (see 2.1.1.5 – Note). In this case, it shall also have the function of a neutral terminal in addition to meeting the requirements applicable to the protective earth terminal		N/A
7.1.10.3	Protective earth terminal marking and identification		
	The protective earth terminal shall be clearly and permanently identified by its marking		N/A
	The identification shall be achieved by colour (green-yellow mark) or by the notation PE, or PEN, as applicable, in accordance with IEC 60445, subclause 5.3, or, in the case of PEN, by a graphical symbol for use on equipment		N/A
	Graphical symbol to be used: 60417-2-IEC-5019  Protective earth (ground) in accordance with IEC 60417-2		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.1.11	Enclosure for equipment		
7.1.11.1	Design		
	The enclosure, when it is opened: all parts requiring access for installation and maintenance are readily accessible		N/A
	Sufficient space shall be provided inside the enclosure		N/A
	The fixed parts of a metal enclosure shall be electrically connected to the other exposed conductive parts of the equipment and connected to a terminal which enables them to be earthed or connected to a protective conductor		N/A
	Under no circumstances shall a removable metal part of the enclosure be insulated from the part carrying the earth terminal when the removable part is in place		N/A
	The removable parts of the enclosure shall be firmly secured to the fixed parts by a device such that they cannot be accidentally loosened or detached owing to the effects of operation of the equipment or vibrations		N/A
	When an enclosure is so designed as to allow the covers to be opened without the use of tools, means shall be provided to prevent loss of the fastening devices		N/A
	If the enclosure is used for mounting push-buttons, it shall not be possible to remove the buttons from the outside of the enclosure		N/A
7.1.11.2	Insulation		
	If, in order to prevent accidental contact between a metallic enclosure and live parts, the enclosure is partly or completely lined with insulating material, then this lining shall be securely fixed to the enclosure		N/A
7.1.12	Degree of protection of enclosed equipment		
	Degree of protection.		
	Test for first characteristic.		
	Test for first numeral :	IP20 for front is checked with positive result	N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test for second characteristic		
	Test for second numeral :		N/A
7.1.13 part 1	Conduit pull-out, torque and bending with metallic conduits		
	Polymeric enclosures of equipment, whether integral or not, provided with threaded conduit entries, intended for the connection of extra heavy duty, rigid threaded metal conduits complying with IEC 60981, shall withstand the stresses occurring during its installation such as pull-out, torque, bending		N/A
7.2	Performance requirements		
7.2.1	Operating condition		
7.2.1.1	Closing		
	For a circuit-breaker to be closed safely on to the making current corresponding to its rated short-circuit making capacity, it is essential that it should be operated with the same speed and the same firmness as during the type test for proving the short-circuit making capacity		P
7.2.1.1.1	Dependent manual closing		
	For a circuit-breaker having a dependent manual closing mechanism, it is not possible to assign a short-circuit making capacity rating irrespective of the conditions of mechanical operation		N/A
	Such a circuit-breaker should not be used in circuits having a prospective peak making current exceeding 10 kA		N/A
	However, this does not apply in the case of a circuit-breaker having a dependent manual closing mechanism and incorporating an integral fast-acting opening release which causes the circuit-breaker to break safely, irrespective of the speed and firmness with which it is closed on to prospective peak currents exceeding 10 kA; in this case, a rated short-circuit making capacity can be assigned		N/A
7.2.1.1.2	Independent manual closing		
	A circuit-breaker having an independent manual closing mechanism can be assigned a short-circuit making capacity rating irrespective of the conditions of mechanical operation		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.1.1.3	Dependent power closing		
	At 110% of the rated control supply voltage, the closing operation performed on no-load shall not cause any damage to the circuit-breaker.		N/A
	At 85% of the rated control supply voltage, the closing operation shall be performed when the current established by the circuit-breaker is equal to its rated making capacity within the limits allowed by the operation of its relays or releases and, if a maximum time is stated for the closing operation, in a time not exceeding this maximum time limit.		N/A
7.2.1.1.4	Independent power closing		
	A circuit-breaker having an independent power closing operation can be assigned a rated short-circuit making capacity irrespective of the conditions of power closing		N/A
	Means for charging the operating mechanism, as well as the closing control components, shall be capable of operating in accordance with the manufacturer's specification		N/A
7.2.1.1.5	Stored energy closing		
	Capable ensuring closing of the circuit-breaker in any condition between no-load and its rated making capacity		N/A
	- when the stored energy is retained within the circuit-breaker, a device is provided which indicates when the storing mechanism is fully charged.		N/A
	- means for charging the operating mechanism and closing control components operates when auxiliary supply voltage is between 85% and 110% of the rated control supply voltage.		N/A
	- not possible for the moving contacts to move from the open position, unless the charge is sufficient for satisfactory completion of the closing operation.		N/A
	- by manually operated circuit-breaker is the direction of operation indicated. (not for circuit-breaker with an independent manual closing operation.)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- For trip free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the release is in the position to trip the circuit-breaker.		N/A
7.2.1.2	Opening		
7.2.1.2.1	Circuit-breakers which open automatically shall be trip-free and, unless otherwise agreed between manufacturer and user, shall have their energy for the tripping operation stored prior to the completion of the closing operation		
7.2.1.2.2	Opening by undervoltage releases		
7.2.1.3. a part 1	Operating voltage		
	An under-voltage relay or release, when associated with a switching device, shall operate to open the equipment even on a slowly falling voltage within the range between 70% and 35% of its rated voltage		N/A
	An under-voltage relay or release shall prevent the closing of the equipment when the supply voltage is below 35% of the rated voltage of the relay or release; it shall permit closing of the equipment at supply voltages equal to or above 85% of its rated value		N/A
	Unless otherwise stated in the relevant product standard, the upper limit of the supply voltage shall be 110% of its rated value		N/A
7.2.1.3. b part 1	Operating time		
	For a time-delay under-voltage relay or release, the time-lag shall be measured from the instant when the voltage reaches the operating value until the instant when the relay or release actuates the tripping device of the equipment		N/A
7.2.1.2.3	Opening by shunt releases		N/A
7.2.1.4 part 1	Limits of operation of shunt releases		
	A shunt release for opening shall cause tripping under all operating conditions of an equipment when the supply voltage of the shunt release measured during the tripping operation remains between 70% and 110% of the rated control supply voltage and, if a.c., at the rated frequency		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.1.5 part 1	Limits of operation of current operated relays and released		
	Limits of operation of current operated relays and releases shall be stated in the relevant product standard		N/A
7.2.1.2.4	Opening by over-current releases		
a)	Opening under short-circuit conditions		
	The short-circuit release shall cause tripping of the circuit-breaker with an accuracy of 20% of the tripping current value of the current setting for all values of the current setting of the short-circuit current release		P
	Where necessary for over-current co-ordination the manufacturer shall provide information (usually curves) showing		N/A
	- maximum cut-off (let-through) peak current as a function of prospective current (r.m.s. symmetrical)		N/A
	- I^2t characteristics for circuit-breakers of utilization category A and, if applicable, B for circuit-breakers with instantaneous override (see note to 8.3.5)		N/A
b)	Opening under overload conditions		
1)	Instantaneous or definite time-delay operation		N/A
	The release shall cause tripping of the circuit-breaker with an accuracy of $\pm 10\%$ of the tripping current value of the current setting for all values of current setting of the overload release		N/A
2)	Inverse time-delay operation		
	At the reference temperature and at 1,05 times the current setting with the conventional non-tripping current, the opening release being energized on all poles, tripping shall not occur in less than the conventional time from the cold state, i.e. with the circuit-breaker at the reference temperature		P
	Moreover, when at the end of the conventional time the value of current is immediately raised to 1,30 times the current setting, i.e. with the conventional tripping current, tripping shall then occur in less than the conventional time later		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	If a release is declared by the manufacturer as substantially independent of ambient temperature, the current values of table 6 shall apply within the temperature band declared by the manufacturer, within a tolerance of 0,3%/K		N/A
	The width of the temperature band shall be at least 10 K on either side of the reference temperature		N/A
7.2.4.2	Operational performance capability		
7.2.4.2 part 1	The operational performance off-load for which the tests are made with the control circuits energized and the main circuit not energized, in order to demonstrate that the equipment meets the operating conditions specified at the upper and lower limits of supply voltage and/or pressure specified for the control circuit during closing and opening operations		P
	The operational performance on-load during which the equipment shall make and break the specified current corresponding, where relevant, to its utilization category for the number of operations stated in the relevant product standard		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8	TESTS		
8.2.4	Mechanical properties of terminals		
	Mechanical strength of terminals		
	maximum cross-sectional area of conductor (mm ²) :	80 x 5 mm ² x 2	
	diameter of thread (mm) :	12 mm	
	torque (Nm) :	14 Nm	
	5 times on 2 separate clamping units		P
	Testing for damage to and accidental loosening of conductor (flexion test)		
	conductor of the smallest cross-sectional area (mm ²) :		
	number of conductors of the smallest cross section :		
	diameter of bushing hole (mm) :		
	height between the equipment and the platen :		
	mass at the conductor(s) (kg) :		
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A
	Pull-out test		
	force (N) :		
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A
	conductor of the largest cross-sectional area (mm ²) :		
	number of conductors of the largest cross section :		
	diameter of bushing hole (mm) :		
	height between the equipment and the platen :		
	mass at the conductor(s) (kg) :		
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A
	Pull-out test		
	force (N) :		

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A
	conductor of the largest and smallest cross-sectional area (mm ²) :		
	number of conductors of the smallest cross section, number of conductors of the largest cross section :		
	diameter of bushing hole (mm) :		
	height between the equipment and the platen :		
	mass at the conductor(s) (kg) :		
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A
	Pull-out test		
	force (N) :		
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE CHARACTERISTICS UCB1250S, 3 poles, 1250 A, sample no I-1 for tripping characteristic tests UCB1250S, 3 poles, 1250 A, sample no I-2 for other tests		
8.3.3.1	Tripping limits and characteristic		
8.3.3.1.2	Opening under short-circuit conditions		
	Manufacturer's name or trademark	Hyundai	
	Type designation or serial number	UCB1250S	
	Sample no:	I-1	
	Rated operational voltage: Ue (V)	415 V	
	Rated current: In (A)	1250 A	
	Ambient temperature 10-40 °C :	26,2 °C	P
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.	li = 3 In, 6 In, 8 In, 10 In, 11 In I _{sd} = 2 Ir, 4 Ir, 6 Ir, 8 Ir	P
	Range of adjustable setting current. (A)	li = 3 In, 6 In, 8 In, 10 In, 11 In I _{sd} = 2 Ir, 4 Ir, 6 Ir, 8 Ir	P
	Time delay stated by the manufacturer, in the case of definite time delay releases.	tsd (short time delay tripping setting, I ² t OFF condition) 0,1 s, 0,2 s, 0,3 s The tripping time is equal to the value of setting with tolerance of + 50 ms and -20 ms tsd (inverse time delay tripping setting, I ² t ON condition) 0,1 s, 0,2 s, 0,3 s The tripping time ≤ 2 x ((10 Ir) ² x tsd / (I testing) ²)	P
	Electromagnetic overcurrent releases		
	Test current: 80% of the rated, or minimum adjustable setting current: (A)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3:		N/A
	Test current: 120% of the rated, or minimum adjustable setting current: (A)		N/A
	Operating time: <0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3:		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases L1-L2: L1-L3: L2-L3:		N/A
	Test current: 80% of the maximum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3:		N/A
	Test current: 120% of the maximum adjustable setting current: (A)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: <0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3:		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases L1-L2: L1-L3: L2-L3:		N/A
	Test current: tripping current declared for single pole operation (A)		N/A
	Operating time: < 0,2 s in case of instantaneous release: L1: L2: L3:		N/A
	Operating time: < twice time delay stated by manufacturer in case of definite time delay releases L1: L2: L3:		N/A
	Electronic overcurrent releases		
	For circuit-breakers with an electronic overcurrent release, the operation of the short-circuit releases shall be verified by one test only on each pole individually.		P
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	Test for instantaneous tripping 3000 A (0,8 x 3 x 1250 A) Test for definite time delay (tsd was set at 0,1 s, I ² t OFF condition) 1008 A (0,8 x 2 x 0,8 x 0,63 x 1250 A)	P
	Operating time: >0,2s in case of instantaneous releases L1: L2: L3:	0,2 s non-tripping 0,2 s non-tripping 0,2 s non-tripping	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases	L1: 0,2 s non-tripping L2: 0,2 s non-tripping L3: 0,2 s non-tripping	P
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	Test for instantaneous tripping 4500 A (1,2 x 3 x 1250 A) Test for definite time delay (tsd was set at 0,1 s, I ² t OFF condition) 1512 A (1,2 x 2 x 0,8 x 0,63 x 1250 A) Test for inversed time delay (tsd was set at 0,1 s, I ² t ON condition) 1512 A (1,2 x 2 x 0,8 x 0,63 x 1250 A, as per agreement with manufacturer) The tripping time should ≤ 2 x 1,736 s	P
	Operating time: <0,2s in case of instantaneous releases	L1: 44 ms L2: 43 ms L3: 56 ms	P
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases	I ² t OFF L1: 149 ms L2: 148 ms L3: 145 ms I ² t ON L1: 2,047 s L2: 1,925 s L3: 2,049 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: 80% of the maximum adjustable setting current: (A)	Test for instantaneous tripping 11000 A (0,8 x 11 x 1250 A) Test for definite time delay (tsd was set at 0,3 s, I ² t OFF condition) 8060 A (0,8 x 8 x 1 x 1 x 1250 A)	P
	Operating time: >0,2s in case of instantaneous releases L1: 0,2 s non-tripping L2: 0,2 s non-tripping L3: 0,2 s non-tripping		P
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases L1: 0,6 s non-tripping L2: 0,6 s non-tripping L3: 0,6 s non-tripping		P
	Test current: 120% of the maximum adjustable setting current: (A)	Test for instantaneous tripping 16500 A (1,2 x 11 x 1250 A) Test for definite time delay (tsd was set at 0,3 s, I ² t OFF condition) 11989 A (1,2 x 8 x 1 x 1 x 1250 A) Test for inversed time delay (tsd was set at 0,3 s, I ² t ON condition) 12000 A (1,2 x 8 x 1 x 1 x 1250 A, as per agreement with manufacturer) The tripping time should ≤ 2 x 0,3255 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: <0,2s in case of instantaneous releases L1: 40 ms L2: 37 ms L3: 39 ms		P
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases L1: 309 ms L2: 308 ms L3: 311 ms I ² t OFF L1: 0,487 s L2: 0,486 s L3: 0,486 s I ² t ON L1: 0,487 s L2: 0,486 s L3: 0,486 s		P
8.3.3.1.3	Opening under overload conditions		
a)	Instantaneous or definite time-delay releases		
	Manufacturer's name or trademark		
	Type designation or serial number		
	Sample no:		
	Rated operational voltage: U _e (V)		
	Rated current: I _n (A)		
	Ambient temperature 10-40 °C :		N/A
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A
	Range of adjustable setting current. (A)		N/A
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: 90% of the maximum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases:		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
b)	Inverse time delay releases		
	Manufacturer's name or trademark	Hyundai	
	Type designation or serial number	UCB1250S	
	Sample no:	I-1	
	Rated operational voltage: Ue (V)	415 V	
	Rated current: In (A)	1250 A	
	For releases dependent of ambient air temperature Reference temperature		N/A
	Test ambient temperature (°C)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction temperature/current data		N/A
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energized on all phase poles.		P
	Test ambient air temperature:	26,2 °C	P
	Range of adjustable setting current: (A)	Ir = 0,8 Io, 0,85 Io, 0,9 Io, 0,95 Io, 1 Io Io = 0,63 In, 0,8 In, 1 In	P
	Releases, dependent of ambient air temperature: Reference temperature (°C)		N/A
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	662 A (1,05 x 0,8 x 0,63 x 1250 A) tr was set at 2 s	P
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2 h non-tripping	P
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	819 A (1,3 x 0,8 x 0,63 x 1250 A) tr was set at 2 s	P
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	41 s	P
	Test current: 105% of the maximum adjustable setting current: (A)	1313 A (1,05 x 1 x 1 x 1250 A) tr was set at 12 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Conventional non-tripping time: 1h when $I_n < 63A$, 2h when $I_n > 63 A$	2 h non-tripping	P
	Test current: 130% of the maximum adjustable setting current: (A)	1625 A (1,3 x 1 x 1 x 1250 A) tr was set at 12 s	P
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when $I_n < 63A$, <2h when $I_n > 63 A$	5 min 04 s	P
	Thermal Magnetic releases, independent of ambient air temperature: at 20°C or 40°C		
	Test ambient air temperature:		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when $I_n < 63A$, 2h when $I_n > 63 A$		N/A
	Test current: 130% of the rated, or minimum adjustable setting current: (A)		N/A
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when $I_n < 63A$, <2h when $I_n > 63 A$		N/A
	Test current: 105% of the maximum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when $I_n < 63A$, 2h when $I_n > 63 A$		N/A
	Test current: 130% of the maximum adjustable setting current: (A)		N/A
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when $I_n < 63A$, <2h when $I_n > 63 A$		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	An additional test, at a current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer		
	Releases, dependent of ambient air temperature: Reference temperature (°C)		N/A
	Releases, independent of ambient air temperature: at 30°C		N/A
	Test ambient air temperature:	26,2 °C	P
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	2 In 1260 A (2 x 0,8 x 0,63 x 1250 A) tr was set at 2 s 2500 A (2 x 1 x 1 x 1250 A) tr was set at 12 s	P
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	18 s when 1260 A 1 min 54 s when 2500 A Time declared by the manufacturer: 18 s when tr is set at 2 s, with tolerance of ± 20% 108 s when tr is set at 12 s, with tolerance of ± 20%	P
	Releases, independent of ambient air temperature: at 20°C or 40°C		
	Test ambient air temperature:		N/A
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)		N/A
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.3.1.4	Additional test for definite time-delay releases		
a)	Time delay		
	Test is made at a current equal to 1,5 times the current setting. If the test current overlaps with another tripping characteristic (e.g. an instantaneous tripping characteristic), the trip setting and the test current shall be reduced as necessary to prevent premature tripping.		
	<u>overload releases</u> : (all phase poles loaded)		N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A
	<u>short-circuit releases</u>		P
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A
	Electronic releases: on one pole chosen at random.		P
	Test current: 1,5 times of the rated, or minimum adjustable setting current: (A)	1890 A (1,5 x 2 x 0,8 x 0,63 x 1250 A) tr was set at 0,1 s	P
	Operating time, <u>overload releases</u> : (s)		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> : (s). L1: L2: L3:	139 ms	P
	Time-delay: between the limits stated by the manufacturer:	0,1 s with tolerance of + 50 ms and -20 ms	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: 1,5 times of the maximum adjustable setting current: (A)	15032 A (1,5 x 8 x 1 x 1 x 1250 A) tr was set at 0,3 s	P
	Operating time, <u>overload releases</u> : (s)		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> : (s). L1: 311 ms L2: L3:		P
	Time-delay: between the limits stated by the manufacturer:	0,3 s with tolerance of + 50 ms and -20 ms	P
b)	Non-tripping duration		
	Firstly, the test current equal to 1,5 times the current setting is maintained for a time interval equal to the non-tripping duration stated by the manufacturer.		
	Then, the current is reduced to the rated current and maintained at this value for twice the time-delay stated by the manufacturer. The circuit-breaker shall not trip.		
	<u>overload releases</u> : (all phase poles loaded)		N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A
	<u>short-circuit releases</u>		P
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A
	Electronic releases: on one pole chosen at random.		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test current: 1,5 times of the minimum adjustable setting current: (A)	1890 A (1,5 x 2 x 0,8 x 0,63 x 1250 A) tr was set at 0,1 s	P
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)	80 ms	P
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)	200 ms Reduced to 630 A	P
	Rated current	1250 A (set at 0,8 x 0,63 In)	P
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> , shall not trip: (s) L1-L2: L1-L3: L2-L3:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> , shall not trip: (s) L1: L2: L3:	0,2 s non-tripping	P
	Test current: 1,5 times of maximum adjustable setting current: (A)	15032 A (1,5 x 8 x 1 x 1 x 1250 A) tr was set at 0,3 s	P
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)	280 ms	P
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)	600 ms Reduced to 1250 A	P
	Rated current	1250 A (set at 1 x 1 In)	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases</u> (electromagnetic), shall not trip: (s) L1-L2: L1-L3: L2-L3:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> , shall not trip: (s) L1: L2: L3:	0,6 s non-tripping	P
8.3.3.2	Test of dielectric properties, impulse withstand voltage (U _{imp} indicated):		
8.3.3.4 part1	The 1,2/50 μ s impulse voltage shall be applied five times for each polarity at intervals of 1s minimum		
	- rated impulse withstand voltage (kV) :	8 kV	P
	- sea level of the laboratory:	Sea level	P
	- test U _{imp} main circuits (kV) :	9,8 kV	P
	- test U _{imp} auxiliary circuits (kV) :		N/A
	- test U _{imp} control circuits (kV) :		N/A
	- test U _{imp} on open main contacts (equipment suitable for isolating) (kV) :	12,3 kV	P
a)	Application of test voltage		P
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and: - the main circuit		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation		P
	equipment not suitable for isolation		N/A
	- no unintentional disruptive discharge during the test's		P
	Test of dielectric properties, dielectric withstand voltage (Uimp not indicated):		
	- rated insulation voltage (V) :	750 V	P
	- main circuits, test voltage for 1 min (V)	2000 V / 5 s	P
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
8.3.3.2.2	Application of test voltage		
1)	with circuit-breaker in the closed position		
	- between all live parts of all poles connected together and the frame of the circuit-breaker .		P
	- between each pole and all the other poles connected to the frame of the circuit-breaker		P
2)	with the circuit-breaker in the open position and, additionally, in the tripped position, if any.		P
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		P
	- between the terminals of one side connected together and the terminals of the other side connected together.		P
b)	Control and auxiliary circuits		
1)	- between all the control and auxiliary circuits which are not normally connected to the main circuit, connected together, and the frame of the circuit-breaker.		N/A
2)	- where appropriate, between each part of the control an auxiliary circuits which may be isolated from the other parts during normal operation and all the other parts connected together.		N/A
	No unintentional disruptive discharge during the tests		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.3.2	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 0,5 mA.L1:L2:L3:	484 V 5 µA 5 µA 5 µA	P
8.3.3.3	Mechanical operation and operational performance capability		
8.3.3.3.2	Construction and mechanical operation		
a)	Construction		
	A withdrawable circuit-breaker shall be checked for the requirements stated in 7.1.1		N/A
	A circuit-breaker with stored energy operation shall be checked for compliance with 7.2.1.1.5, regarding the charge indicator and the direction of operation of manual energy storing		N/A
b)	Mechanical operation		
	A circuit-breaker with dependent power operation shall comply with the requirements stated in 7.2.1.1.3		N/A
	A circuit-breaker with dependent power operation shall operate with the operating mechanism charged to the minimum and maximum limits stated by the manufacturer		N/A
	A circuit-breaker with stored energy operation shall comply with the requirements stated in 7.2.1.5 with the auxiliary supply voltage at 85% and 110% of the rated control supply voltage.		N/A
	It shall also be verified that the moving contacts cannot be moved from the open position when the operating mechanism is charged to slightly below the full charge as evidenced by the indicating device		N/A
	For a trip-free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the tripping release is in the position to trip the circuit-breaker		N/A
	If the closing and opening times of a circuit-breaker are stated by the manufacturer, such times shall comply with the stated values		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
c)	Undervoltage releases		
	Undervoltage releases shall comply with the requirements of 7.2.1.3 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum current rating for which the release is suitable		N/A
i)	Drop out voltage		
	It shall be verified that the release operates to open the circuit-breaker between the voltage limits specified		N/A
	The voltage shall be reduced from rated voltage at a rate to reach 0 V in approximately 30 s		N/A
	The test for the lower limit is made without current in the main circuit and without previous heating of the release coil		N/A
	In the case of a release with a range of rated voltages, this test applies to the maximum voltage of the range		N/A
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles of the circuit-breaker		N/A
	This test may be combined with the temperature-rise test of 8.3.3.6		N/A
	In the case of a release with a range of rated voltages, this test is made at both the minimum and maximum rated control supply voltages		N/A
ii)	Test for limits of operation		
	Starting with the circuit-breaker open, at the temperature of the test room, and with the supply voltage at 30% rated maximum control supply voltage, it shall be verified that the circuit-breaker cannot be closed by the operation of the actuator		N/A
	When the supply voltage is raised to 85% of the minimum control supply voltage, it shall be verified that the circuit-breaker can be closed by the operation of the actuator		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
iii)	Performance under overvoltage conditions		
	With the circuit-breaker closed and without current in the main circuit, it shall be verified that the undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		N/A
d)	Shunt releases		
	Shunt releases shall comply with the requirements of 7.2.1.4 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum rated current for which the release is suitable		N/A
	It shall be verified that the release will operate to open the circuit-breaker at 70% rated control supply voltage when tested at an ambient temperature of + 55 °C ± 2 °C without current in the main poles of the circuit-breaker		N/A
	In the case of a release having a range of rated control supply voltages, the test voltage shall be 70% of the minimum rated control supply voltage		N/A
8.3.3.3.3	Operational performance capability without current. Before the test, the sample I-2 was subjected to the test of clause 8.3.3.1.3 b) (max setting). The results comply with the requirement.		
	Type designation or serial number	UCB1250S	
	Sample no:	I-2	
	Rated current I _n (A)	1250 A	
	Rated operational voltage: U _e (V)	415 V	
	Rated control supply voltage of closing mechanism: U _c (V)		
	Rated control supply voltage of shunt releases: U _c (V)		
	Rated control supply voltage undervoltage releases: U _c (V)		
	Ambient temperature 10-40 °C :	22,9 °C	P
	Number of operating cycles per hour	20	P
	Number of cycles without current (total) (closing mechanism energized at the rated U _c)	2500	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Number of cycles without current (without releases)	2500	P
	Applied voltage: closing mechanism (V)		N/A
	10% of total cycles for circuit-breaker with fitted shunt release: (50% at the beginning- and 50% at the end of the test.) Energized at the rated U_c		N/A
	Applied voltage: shunt releases (V)		N/A
	10% of total cycles for circuit-breaker with undervoltage releases: (50% at the beginning- and 50% at the end of the test.) Energized at the minimum rated U_c		N/A
	10 cycles without applied voltage at the undervoltage releases. (Shall not possible to close the circuit-breaker.)		N/A
	Applied voltage: undervoltage releases (V)		N/A
	Electrical components do not exceed the value indicated in tab. 7.		P
8.3.3.3.4	Operational performance capability with current.		
	Rated current: I_n (A)	1250 A	
	Maximum rated operational voltage: U_e (V)	415 V	
	Conductor cross-sectional area (mm^2) :	240 mm^2 x 2	P
	Number of operating cycles per hour	20	P
	Number of cycles with current (total) (closing mechanism energized at the rated U_c)	500	P
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		P
	Conditions, make/break operations:		P
	- test voltage $U/U_e = 1,0$ (V)	L1: 450,3 V L2: 449,4 V L3: 449,1 V	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- test current $I/I_e = 1,0$ (A) L1: L2: L3:	1280,4 A 1265,7 A 1267,8 A	P
	- power factor/time constant:	0,83	P
	- frequency: (Hz)	50 Hz	P
	- on-time (ms):	Min 844 ms	P
	- off-time (s):	Max 179,2 s	P
	Electrical components do not exceed the value indicated in tab. 7.		P
8.3.3.3.5	Additional test of operational performance capability without current for withdrawable circuit-breaker.		
	Number of operations cycles : 100		N/A
	After test, the isolating contacts, withdrawable mechanism and interlocks shall be suitable for further service.		N/A
8.3.3.4	Overload performance		
	this test applies to circuit-breaker of rated current up to and including 630 A		
	Type designation or serial number		
	Sample no:		
	Rated current I_n (A)		
	Rated operational voltage: U_e (V)		
	Rated control supply voltage of closing mechanism: U_c (V)		
	Rated control supply voltage of shunt releases: U_c (V)		
	Rated control supply voltage undervoltage releases: U_c (V)		
	Ambient temperature 10-40 °C :		N/A
	Number of operating cycles per hour		N/A
	Maximum rated operational voltage: U_e (V)		N/A
	Number of cycles with current (total) (closing mechanism energized at the rated U_c)		N/A
	Applied voltage: closing mechanism (V)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload/short-circuit settings at maximum.		N/A
	Conditions, overload operations:		N/A
	- test voltage $U/U_e = 1,05$ (V) L1: L2: L3:		N/A
	- test current AC/DC: $I/I_e = 6,0/2.5$ (A) L1: L2: L3:		N/A
	- power factor/time constant:		N/A
	- Number of cycles manually opened: 9		N/A
	- Number of cycles automatically opened by an overload release: 3		N/A
	- frequency: (Hz)		N/A
	- on-time max 2s:		N/A
8.3.3.5	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 V / 5 s	P
	- no breakdown or flashover		P
	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of $1,1 U_e$, and shall not exceed 2 mA. L1: L2: L3:	484 V 5 μ A 5 μ A 5 μ A	P
8.3.3.6	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		P
	Temperature rise of main circuit terminals ≤ 80 K (K) :	Max 55 K See table 1	P
	conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	P
	test current I_e (A) :	1250 A	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.3.7	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	1813 A	P
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3 min 59 s	P
8.3.3.8	Verification of undervoltage and shunt releases		
	Circuit-breaker fitted with undervoltage releases. The release shall not operate at 70% of the minimum control supply voltage -		N/A
	and shall operate at 35% of the maximum control supply voltage.		N/A
	Circuit-breaker fitted with shunt releases. The release shall operate at 70% of the minimum rated control supply voltage. Test made at room temperature.		N/A
8.3.3.9	Verification of the main contact position for circuit-breakers for isolation		P
	actuating force for opening (N) :	168 N	—
	test force with blocked main contacts for 10 s (N) :	400 N	—
	Dependent power operation		N/A
	Supply voltage of 110% of rated voltage (V).....:		N/A
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A
	Independent power operation		N/A
	Three attempts to operate the equipment by the stored energy.		N/A
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts :		N/A
	Position indicator does not show OFF-position after capture of test force at blocked main contacts		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.4	TEST SEQUENCE II (Ics): UCB1250S, 3 poles, 1250 A, sample no II-1, 3 phases test		
8.3.4.1	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: O – t – CO – t – CO		
	Type designation or serial number	UCB1250S	
	Sample no:	II-1	
	Rated current: In (A)	1250 A	
	Rated operational voltage: Ue (V)	415 V	
	Rated service short-circuit breaking capacity: (kA)	37,5 kA	
	Rated control supply voltage of closing mechanism: Uc (V)	N/A	
	Rated control supply voltage of shunt release: Uc (V)	N/A	
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		P
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		P
	Test made in free air:		P
	Distances of the metallic screen's: (all sides)	Up / down: 120 mm Left / right: 80 mm Front / back: 0 mm	P
	The characteristics of the metallic screen:		
	- woven wire mesh		P
	- perforated metal		N/A
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		P
	- size of hole: <30mm ²		P
	- finish: bare or conductive plating		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		P
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	P
	Conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	P
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques: (Nm)	14 Nm	P
	Test sequence of operation: O – t – CO – t – CO		P
	- test voltage U/U _e = 1,05 (V)..... L1-L2: L2-L3: L3-L1:	476 V 477 V 476 V	P
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	38,0 kA 38,2 kA 38,7 kA	P
	power factor/time constant :	0,22	P
	- Factor "n"	2,1	P
	- peak test current (A) :	82,3 kA	P
	Test sequence "O"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	63,7 kA 59,7 kA 77,2 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	25,5 MA ² s 19,5 MA ² s 37,6 MA ² s	P
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	78,3 kA 54,5 kA 67,5 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	40,2 MA ² s 22,5 MA ² s 26,8 MA ² s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	51,1 kA 71,2 kA 69,8 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	25,4 MA ² s 34,1 MA ² s 37,0 MA ² s	P
	Melting of the fusible element	No melting	P
	Holes in the PE-sheet for test sequence "O"	No hole	P
	Cracks observed	No crack	P
8.3.4.2	Operational performance capability with current.		
	Rated current: I _n (A)	1250 A	
	Maximum rated operational voltage: U _e (V)	440 V	
	Conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	
	Number of operating cycles per hour	20	P
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated U _c)	25	P
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		P
	Conditions, make/break operations:		
	- test voltage U/U _e = 1,0 (V) L1: L2: L3:	454 V 454 V 455 V	P
	- test current I/I _e = 1,0 (A) L1: L2: L3:	1250 A 1250 A 1260 A	P
	- power factor/time constant:	0,8	P
	- frequency: (Hz)	50 Hz	P
	- on-time (ms):	Min 329 ms	P
	- off-time (s):	Max 179,7 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.4.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1000 V / 5 s	P
	- no breakdown or flashover		P
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	484 V	P
L1:	12,7 μ A	
L2:	14,9 μ A	
L3:	17,3 μ A	
8.3.4.4	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		P
	Temperature rise of main circuit terminals. ≤ 80 K (K) :	Max 51 K See table 2	P
	conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	P
	test current Ie (A) :	1250 A	P
8.3.4.5	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	1813 A tr was set at 12 s	P
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3 min 27 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.4	TEST SEQUENCE II (Ics): UCB800S, 3 poles, 800 A, sample no II-2, 3 phases test		
8.3.4.1	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: O – t – CO – t – CO		
	Type designation or serial number	UCB800S	
	Sample no:	II-2	
	Rated current: In (A)	800 A	
	Rated operational voltage: Ue (V)	415 V	
	Rated service short-circuit breaking capacity: (kA)	37,5 kA	
	Rated control supply voltage of closing mechanism: Uc (V)	N/A	
	Rated control supply voltage of shunt release: Uc (V)	N/A	
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		P
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		P
	Test made in free air:		P
	Distances of the metallic screen's: (all sides)	Up / down: 120 mm Left / right: 80 mm Front / back: 0 mm	P
	The characteristics of the metallic screen:		
	- woven wire mesh		P
	- perforated metal		N/A
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		P
	- size of hole: < 30mm ²		P
	- finish: bare or conductive plating		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		P
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	P
	Conductor cross-sectional area (mm ²) :	50 x 5 mm ² x 2	P
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques: (Nm)	14 Nm	P
	Test sequence of operation: O – t – CO – t – CO		P
	- test voltage U/U _e = 1,05 (V)..... L1-L2: L2-L3: L3-L1:	474 V 475 V 474 V	P
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	38,1 kA 38,0 kA 38,6 kA	P
	power factor/time constant :	0,23	P
	- Factor "n"	2,1	P
	- peak test current (A) :	81,6 kA	P
	Test sequence "O"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	65,9 kA 58,7 kA 77,2 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	27,6 MA ² s 19,1 MA ² s 36,9 MA ² s	P
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	70,3 kA 76,2 kA 45,7 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	29,0 MA ² s 37,9 MA ² s 17,2 MA ² s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	68,3 kA 76,4 kA 46,8 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	27,0 MA ² s 38,3 MA ² s 17,4 MA ² s	P
	Melting of the fusible element	No melting	P
	Holes in the PE-sheet for test sequence "O"	No hole	P
	Cracks observed	No crack	P
8.3.4.2	Operational performance capability with current.		
	Rated current: I _n (A)		
	Maximum rated operational voltage: U _e (V)		
	Conductor cross-sectional area (mm ²) :		
	Number of operating cycles per hour		N/A
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing mechanism energized at the rated U _c)		N/A
	Applied voltage: closing mechanism (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		
	- test voltage U/U _e = 1,0 (V) L1: L2: L3:		N/A
	- test current I/I _e = 1,0 (A) L1: L2: L3:		N/A
	- power factor/time constant:		N/A
	- frequency: (Hz)		N/A
	- on-time (ms):		N/A
	- off-time (s):		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.4.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1000 V / 5 s	P
	- no breakdown or flashover		P
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)L1:L2:L3:	484 V 560 µA 34,8 µA 46,0 µA	P
8.3.4.4	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		N/A
	Temperature rise of main circuit terminals. ≤ 80 K (K) :		N/A
	conductor cross-sectional area (mm ²) :		N/A
	test current I _e (A) :		N/A
8.3.4.5	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	584 A tr was set at 2 s	P
	Conventional tripping time: <1h when I _n < 63A, <2h when I _n > 63 A	35 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.4	TEST SEQUENCE II/III (Ics=Icu):		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5	TEST SEQUENCE III (Icu) UCB1250S, 3 poles, 1250 A, sample no III-1, 3 phases test		
	Rated ultimate short-circuit breaking		
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.		
	For circuit-breakers of utilization B having a rated short-time withstand current equal to their rated ultimate short-circuit breaking capacity, this test sequence need not be made, since, in this case, the ultimate short-circuit breaking capacity, is verified when carrying out test sequence IV.		
	For integrally fused circuit-breakers, test sequence V applies in place of this sequence.		
	Type designation or serial number	UCB1250S	
	Sample no:	III-1	
	Rated current: In (A)	1250 A	
	Rated operational voltage: Ue (V)	415 V	
	Rated ultimate short-circuit breaking capacity: (kA)	75 kA	
	Rated control supply voltage of closing mechanism: Uc (V)	N/A	
	Rated control supply voltage of shunt release: Uc (V)	N/A	
	This test sequence need not be made when Icu = Ics		
8.3.5.1	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	108 s with tolerance of $\pm 20\%$ tr was set at 12 s	P
	- Operation time: (s) L1: L2: L3:	1 min 48 s 1 min 48 s 1 min 44 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.2	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is O – t – CO		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		P
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		P
	Test made in free air:		P
	Distances of the metallic screen's: (all sides)	Up / down: 120 mm Left / right: 80 mm Front / back: 0 mm	P
	The characteristics of the metallic screen:		
	- woven wire mesh		P
	- perforated metal		N/A
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		P
	- size of hole: <math><30\text{mm}^2</math>		P
	- finish: bare or conductive plating		P
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		P
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	P
	Conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	P
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	14 Nm	P
	Test sequence of operation: O – t – CO		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- test voltage U/Ue = 1,05 (V) L1-L2: L2-L3: L3-L1:	476 V 477 V 476 V	P
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	75,8 kA 75,7 kA 74,8 kA	P
	power factor/time constant :	0,17	P
	- Factor "n"	2,2	P
	- peak test current (Amax) :	173 kA	P
	Test sequence "O"		
	- max. let-through current: (kApeak) L1: L2: L3:	110 kA 95,4 kA 132 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	70,9 MA ² s 44,3 MA ² s 102 MA ² s	P
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kApeak) L1: L2: L3:	77,5 kA 118 kA 117 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	40,4 MA ² s 75,5 MA ² s 79,4 MA ² s	P
	Melting of the fusible element	No melting	P
	Holes in the PE-sheet for test sequence "O"	No hole	P
	Cracks observed	No cracked	P
8.3.5.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 V / 5 s	P
	- no breakdown or flashover		P
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue) L1: L2: L3:	484 V 16,2 μA 18,4 μA 17,5 μA	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.4	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	108 s tr was set at 12 s	P
	- Operation time: (s) L1: L2: L3:	1 min 09 s 1 min 08 s 1 min 09 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5	TEST SEQUENCE III (Icu) UCB800S, 3 poles, 800 A, sample no III-2, 3 phases test		
	Rated ultimate short-circuit breaking		
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.		
	For circuit-breakers of utilization B having a rated short-time withstand current equal to their rated ultimate short-circuit breaking capacity, this test sequence need not be made, since, in this case, the ultimate short-circuit breaking capacity, is verified when carrying out test sequence IV.		
	For integrally fused circuit-breakers, test sequence V applies in place of this sequence.		
	Type designation or serial number	UCB800S	
	Sample no:	III-2	
	Rated current: In (A)	800 A	
	Rated operational voltage: Ue (V)	415 V	
	Rated ultimate short-circuit breaking capacity: (kA)	75 kA	
	Rated control supply voltage of closing mechanism: Uc (V)	N/A	
	Rated control supply voltage of shunt release: Uc (V)	N/A	
	This test sequence need not be made when Icu = Ics		
8.3.5.1	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	18 s with tolerance of $\pm 20\%$ tr was set at 2 s	P
	- Operation time: (s) L1:	18 s	P
 L2:	18 s	
 L3:	18 s	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.2	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is O – t – CO		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		P
	closing mechanism energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		P
	Test made in free air:		P
	Distances of the metallic screen's: (all sides)	Up / down: 120 mm Left / right: 80 mm Front / back: 0 mm	P
	The characteristics of the metallic screen:		
	- woven wire mesh		P
	- perforated metal		N/A
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		P
	- size of hole: <math><30\text{mm}^2</math>		P
	- finish: bare or conductive plating		P
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		P
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	P
	Conductor cross-sectional area (mm ²) :	50 x 5 mm ² x 2	P
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	14 Nm	P
	Test sequence of operation: O – t – CO		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- test voltage U/Ue = 1,05 (V) L1-L2: L2-L3: L3-L1:	456 V 455 V 455 V	P
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	75,0 kA 75,7 kA 75,5 kA	P
	power factor/time constant :	0,17	P
	- Factor "n"	2,2	P
	- peak test current (Amax) :	172 kA	P
	Test sequence "O"		
	- max. let-through current: (kApeak) L1: L2: L3:	96 kA 81,1 kA 113 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	53,5 MA ² s 32,2 MA ² s 75,8 MA ² s	P
	Pause, t: (min)	3 min	P
	Test sequence "CO"		
	- max. let-through current: (kApeak) L1: L2: L3:	94,9 kA 108 kA 74,8 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	40,5 MA ² s 68,7 MA ² s 30,7 MA ² s	P
	Melting of the fusible element	No melting	P
	Holes in the PE-sheet for test sequence "O"	No hole	P
	Cracks observed	No cracked	P
8.3.5.3	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 V / 5 s	P
	- no breakdown or flashover		P
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue) L1: L2: L3:	484 V 19,3 μA 18,2 μA 21,3 μA	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.4	Verification of overload releases		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	18 s tr was set at 2 s	P
	- Operation time: (s) L1: L2: L3:	12 s 12 s 11 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.6	TEST SEQUENCE IV UCB1250S, 3 poles, 1250 A, sample no IV-1, 3 phases test		P
	Rated short-time withstand current		
	Except where the combined test sequence applies, this test sequence applies to circuit-breakers of utilization category B and to those circuit-breaker of category A covered by note 3 of table 4, and comprises the following tests:		
	Where integrally fused circuit-breaker are of utilization category B, they shall meet the requirements of this sequence.		
	Type designation or serial number	UCB1250S	
	Sample no:	IV-1	
	Rated current: In (A)	1250 A	
	Rated operational voltage: Ue (V)	415 V	
	Rated short-time withstand current: (kA/s)	12,5 kA / 0,3 s	
	Rated frequency: (Hz)	50 /60 Hz	
8.3.6.1	Verification of overload releases		
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	108 s with tolerance of $\pm 20\%$ tr was set at 12 s	P
	- Operation time: (s) L1: L2: L3:	1 min 48 s 1 min 48 s 1 min 49 s	P
8.3.6.2	Test of rated short-time withstand current.		
	For this test, any over-current release, including the instantaneous override, if any, likely to operate during the test, shall be rendered inoperative.		
	- duration of the test: (s)	0,3 s	P
	- test frequency: (Hz)	50 Hz	P
	- power factor / time constant (ms):	0,28	P
	- factor "n"	2	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	- test voltage: (V) L1: L2: L3:	478 V 478 V 478 V	P
	- r.m.s. test current: (kA)..... L1: L2: L3:	13,1 kA 13,0 kA 12,7 kA	P
	- highest peak current: (kA)	26,3 kA	P
8.3.6.3	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		P
	Temperature rise of main circuit terminals. ≤ 80 K (K) :	Max 56 K See table 3	P
	conductor cross-sectional area (mm ²) :	80 x 5 mm ² x 2	P
	test current I _e (A) :	1250 A	P
8.3.6.4	Test of short-circuit breaking capacity at the max. short-time withstand current.		
	Rated short-time withstand current: (kA/s)		
	Test sequence: O – t – CO		
	max. available time setting of the short–time delay short-circuit release. (s)	0,3 s	P
	- test voltage U/U _e = 1,05 (V) L1: L2: L3:	478 V 478 V 478 V	P
	- r.m.s. test current: (kA)..... L1: L2: L3:	13,1 kA 13,0 kA 12,7 kA	P
	- highest peak current: (kA)	26,3 kA	P
	- test frequency: (Hz)	50 Hz	P
	- power factor / time constant (ms):	0,28	P
	- factor "n"	2	P
	Test sequence "O"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	24,4 kA 19,2 kA 22,6 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	53,0 MA ² s 52,2 MA ² s 48,5 MA ² s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Pause, t: (min)	3 min	P
	- the circuit-breaker shall remain closed for the short-time corresponding to the max. available time setting of the short-time delay short-circuit release and -		P
	- the instantaneous override, if any, shall not operate.		P
	Test sequence "CO"		
	- max. let-through current: (kA _{peak}) L1: L2: L3:	19,3 kA 25,4 kA 23,6 kA	P
	- Joule integral I ² dt (A ² s) L1: L2: L3:	51,3 MA ² s 55,4 MA ² s 47,4 MA ² s	P
	- the circuit-breaker shall remain closed for the short-time corresponding to the max. available time setting of the short-time delay short-circuit release and -		P
	- the instantaneous override, if any, shall not operate.		P
	- if the circuit-breaker has a making current release, this requirement does not apply to the CO operation, if the prospective current exceeds the pre-determined value, since it will then operate.		N/A
8.3.6.5	Verification of dielectric withstand		P
	- equal to twice the rated operational voltage with a minimum of 1000 V	1000 V / 5 s	P
	- no breakdown or flashover		P
	- For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 U _e , and shall not exceed 2 mA. L1: L2: L3:	484 V 380 μA 89,6 μA 190 μA	P
8.3.6.6	Verification of overload releases		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.		
	The operating time shall not exceed the maximum value stated by the manufacturer for twice the value of the current setting, at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	108 s tr was set at 12 s	P
	- Operation time: (s) L1: L2: L3:	1 min 08 s 1 min 09 s 1 min 09 s	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
8.3.7	TEST SEQUENCE V		N/A
8.3.8	TEST SEQUENCE VI: Combined test sequence		N/A
Annex B	Circuit-breakers incorporating residual current protection		N/A
Annex C	Individual pole short-circuit test sequence		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
Annex F	Additional tests for circuit-breakers with electronic over-current protection		N/A
F4 and F5	Verification of electromagnetic compatibility (EMC)		
	See report:	2096959.0501-QUA/EMC	P
F6	Suitability for multiple frequencies		N/A
	The tests shall be performed at each rated frequency or, when a range of rated frequencies is declared, at the lowest and the highest rated frequencies.		N/A
F.6.2	Tests shall be performed on any pair of phase-poles chosen at random at any convenient voltage. Under-voltage releases, if any, shall either be energized or disabled. All other auxiliaries shall be disconnected during the test.		N/A
	The short-time and instantaneous trip current settings shall each, if relevant, be adjusted to 2,5 times the current setting. If this setting is not available, the next closest higher setting shall be used.		
	A current of 0,95 times the conventional non-tripping current (see Table 6) is applied for a time equal to 10 times the tripping time which corresponds to 2,0 times the current setting.		
	Immediately following the test of a), a current of 1,05 times the conventional tripping current (see Table 6) is applied.		
	A further test starting from the cold state is made at 2,0 times the current setting.		
	For each test frequency, the overload tripping characteristics shall comply with the following requirements: – for test a) no tripping shall occur; – for test b) tripping shall occur within the conventional time (see Table 6); – for test c) tripping shall occur within 1,1 times the maximum and 0,9 times the minimum values of the manufacturer's stated time-current characteristic.		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
F.7.	Dry heat test		P
F.7.1	The test shall be performed on the circuit-breaker in accordance with 7.2.2 at the maximum rated current for a given frame size, on all phase poles, at an ambient temperature of 40 °C		
	The duration of the test, once temperature equilibrium is reached, shall be 168 h		
	Tightening torques applied to the terminals shall be in accordance with the manufacturers' instructions. In absence of such instructions, table 4 of IEC 60947-1 shall apply		
	As an alternative, the test may be performed as follows:		
	- measure and record the highest temperature rise of the air surrounding the electronic components, during the temperature rise verification of test sequence 1	21,4 K	
	- install the electronic controls in the chamber		
	- supply the electronic controls which there input energizing value		
	- adjust the temperature of the test chamber to a value of 40 K above the temperature rise recorded for the surrounding the electronic components and maintain this temperature for 168 h	61,4 °C	
	Test carried out.....:	<input type="checkbox"/> normal <input checked="" type="checkbox"/> alternative	
F.7.2	Test results		P
	The circuit-breaker and the electronic controls shall meet the following requirements:		
	- no tripping of the circuit-breaker shall occur		P
	- no operating of the electronic controls which would cause the circuit-breaker to trip shall occur		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
F.7.3	Verification of the overload releases		P
	Following the test F.7.1, the operation of the overload releases of the circuit-breaker shall be verified in accordance with 7.2.1.2.4, item b).		P
7.2.1.2.4	Opening by over-current releases		P
b)	Opening under overload conditions		
1)	Instantaneous or definite time-delay operation		N/A
	The release shall cause tripping of the circuit-breaker with an accuracy of + 10% of the tripping current value of the current setting for all values of current setting of the overload release		N/A
2)	Inverse timer-delay operation		
	At the reference temperature and at 1,05 times the current setting with the conventional non-tripping current, the opening release being energized on all poles, tripping shall not occur in less than the conventional time from the cold state, i.e. with the circuit-breaker at the reference temperature	1313 A (1,05 x 1 x 1 x In) tr was set at 12 s 2 h non-tripping	P
	Moreover, when at the end of the conventional time the value of current is immediately raised to 1,30 times the current setting, i.e. with the conventional tripping current, tripping shall then occur in less than the conventional time later	1625 A (1,3 x 1 x 1 x In) tr was set at 12 s tripping time: 4 min 51 s	P
	If a release is declared by the manufacturer as substantially independent of ambient temperature, the current values of table 6 shall apply within the temperature band declared by the manufacturer, within a tolerance of 0,3%/K		P
	The width of the temperature band shall be at least 10 K on either side of the reference temperature		P
F.8.	Damp heat test		P
F.8.1	Test procedure		P
	The test shall be performed according to IEC 60068-2-30 (12 +12 hours cycle)		
	Test Db temperature cycle between 25°C and upper temperature		
	The upper temperature shall be 55°C ± 2 °C (variant 1) and number of cycles shall be six.		

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	The relative humidity is maintained at a high level at the upper temperature		
	The test may be performed with only the electronic controls in the test chamber		
	Test result.....:		P
F.8.2	Verification of the overload releases		P
	Following the test F.8.1, the operation of the overload releases of the circuit-breaker shall be verified in accordance with 7.2.1.2.4, item b).		P
7.2.1.2.4	Opening by over-current releases		P
b)	Opening under overload conditions		
1)	Instantaneous or definite time-delay operation		N/A
	The release shall cause tripping of the circuit-breaker with an accuracy of + 10% of the tripping current value of the current setting for all values of current setting of the overload release		N/A
2)	Inverse timer-delay operation		
	At the reference temperature and at 1,05 times the current setting with the conventional non-tripping current, the opening release being energized on all poles, tripping shall not occur in less than the conventional time from the cold state, i.e. with the circuit-breaker at the reference temperature	1313 A (1,05 x 1 x 1 x In) tr was set at 12 s 2 h non-tripping	P
	Moreover, when at the end of the conventional time the value of current is immediately raised to 1,30 times the current setting, i.e. with the conventional tripping current, tripping shall then occur in less than the conventional time later	1625 A (1,3 x 1 x 1 x In) tr was set at 12 s tripping time: 4 min 31 s	P
	If a release is declared by the manufacturer as substantially independent of ambient temperature, the current values of table 6 shall apply within the temperature band declared by the manufacturer, within a tolerance of 0,3%/K		P
	The width of the temperature band shall be at least 10 K on either side of the reference temperature		P
F.9.	Temperature variation cycles at a specified rate of change		P
F.9.1	Test conditions		P
	Each design of electronic controls shall be		

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	submitted to temperature variation cycles in according with figure F.15		
	The rise and fall of temperature during the rate of variation shall be 1 K/min \pm 0,2 K/min.		
	Their temperature, once reached, shall be maintained for at least 2 h.		
	The number of cycles shall be 28.		
F.9.2	Test procedure		P
	The test shall be carried out according IEC 60068-2-14.		
	For the these test, the electronic controls may be mounted inside the circuit-breaker or separately.		
	The electronic controls shall be energized to simulate service conditions.		
	Where the electronics controls are mounted inside the circuit-breaker, the main circuit shall not be energized.		
F.9.3	Test results		P
	The electronic controls shall meet the following requirement.		P
	No operation of the electronic controls which would cause the circuit-breaker to trip during the 28 cycles shall occur.		P
F.9.4	Verification of overload releases		P
	Following the test F.8.1, the operation of the overload releases of the circuit-breaker shall be verified in accordance with 7.2.1.2.4, item b).		P
7.2.1.2.4	Opening by over-current releases		P
b)	Opening under overload conditions		
1)	Instantaneous or definite time-delay operation		N/A
	The release shall cause tripping of the circuit-breaker with an accuracy of + 10% of the tripping current value of the current setting for all values of current setting of the overload release		N/A
2)	Inverse timer-delay operation		
	At the reference temperature and at 1,05 times the current setting with the conventional non-tripping	1313 A (1,05 x 1 x 1 x In)	P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	current, the opening release being energized on all poles, tripping shall not occur in less than the conventional time from the cold state, i.e. with the circuit-breaker at the reference temperature	tr was set at 12 s 2 h non-tripping	
	Moreover, when at the end of the conventional time the value of current is immediately raised to 1,30 times the current setting, i.e. with the conventional tripping current, tripping shall then occur in less than the conventional time later	1625 A (1,3 x 1 x 1 x In) tr was set at 12 s tripping time: 4 min 37 s	P
	If a release is declared by the manufacturer as substantially independent of ambient temperature, the current values of table 6 shall apply within the temperature band declared by the manufacturer, within a tolerance of 0,3%/K		P
	The width of the temperature band shall be at least 10 K on either side of the reference temperature		P

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
Annex H	Individual pole short-circuit test sequence		N/A
Annex J	Electromagnetic compatibility (EMC) – Requirements and test methods for circuit-breakers		N/A
Annex M	Modular residual current devices (without integral current breaking device)		N/A
Annex N	Electromagnetic compatibility (EMC) – Additional requirements and test methods for devices not covered by Annexes B, F and M		N/A
Annex O	Instantaneous trip circuit-breakers (ICB)		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE 1: Heating Test (Seq I, clause 8.3.3.6, sample I-2)			P
Test current (A):		1250 A	—
Ambient (°C):		25,5 °C	—
Thermocouple Locations	max. temperature rise measured, (K)	max. temperature limit, (K)	
Top left terminal	53,9 K	80 K	
Top centre terminal	48,8 K	80 K	
Top right terminal	51,6 K	80 K	
Bottom left terminal	49,3 K	80 K	
Bottom centre terminal	51,7 K	80 K	
Bottom right terminal	53,2 K	80 K	
Top left busbar connected to the terminal	48,7 K	80 K	
Top centre busbar connected to the terminal	51,2 K	80 K	
Top right busbar connected to the terminal	55,2 K	80 K	
Bottom left busbar connected to the terminal	41,9 K	80 K	
Bottom centre busbar connected to the terminal	43,4 K	80 K	
Bottom right busbar connected to the terminal	42,4 K	80 K	
Side enclosure	43,6 K	60 K	
Front enclosure	24,3 K	50 K	
Actuator	26,7 K	35 K	
Overcurrent release	21,4 K	Ref	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE 2: Heating Test (Seq II, clause 8.3.4.4, sample II-1)			P
Test current (A):		1250 A	—
Ambient (°C):		35,2 °C	—
Thermocouple Locations	max. temperature rise measured, (K)	max. temperature limit, (K)	
Top left terminal	39,7 K	80 K	
Top centre terminal	50,8 K	80 K	
Top right terminal	46,3 K	80 K	
Bottom left terminal	39,5 K	80 K	
Bottom centre terminal	47,2 K	80 K	
Bottom right terminal	44,8 K	80 K	
Top left busbar connected to the terminal	38,7 K	80 K	
Top centre busbar connected to the terminal	48,2 K	80 K	
Top right busbar connected to the terminal	46,8 K	80 K	
Bottom left busbar connected to the terminal	39,2 K	80 K	
Bottom centre busbar connected to the terminal	46,1 K	80 K	
Bottom right busbar connected to the terminal	43,1 K	80 K	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

	TABLE 3: Heating Test (Seq IV, clause 8.3.6.3, sample IV-1)		P
	Test current (A):	1250 A	—
	Ambient (°C):	32,4 °C	—
Thermocouple Locations	max. temperature rise measured, (K)	max. temperature limit, (K)	
Top left terminal	43,3 K	80 K	
Top centre terminal	49,9 K	80 K	
Top right terminal	47,4 K	80 K	
Bottom left terminal	48,3 K	80 K	
Bottom centre terminal	56,1 K	80 K	
Bottom right terminal	48,3 K	80 K	
Top left busbar connected to the terminal	41,5 K	80 K	
Top centre busbar connected to the terminal	47,3 K	80 K	
Top right busbar connected to the terminal	46,5 K	80 K	
Bottom left busbar connected to the terminal	45,8 K	80 K	
Bottom centre busbar connected to the terminal	52,7 K	80 K	
Bottom right busbar connected to the terminal	45,6 K	80 K	

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE 4: dielectric strength (Seq II, 8.3.4.3, II-1, II-2)			P
test voltage applied between:	test potential applied (V)	breakdown / flashover (Yes/No)	
Between all the terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between the incoming and outgoing terminals with the circuit-breaker open	1000 V	No	
supplementary information: N/A			

TABLE 5: dielectric strength (Seq III, 8.3.5.3, III-1, III-2)			P
test voltage applied between:	test potential applied (V)	breakdown / flashover (Yes/No)	
Between all the terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between the incoming and outgoing terminals with the circuit-breaker open	1000 V	No	
supplementary information: N/A			

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE 6: dielectric strength (Seq IV, 8.3.6.5, IV-1)			P
test voltage applied between:	test potential applied (V)	breakdown / flashover (Yes/No)	
Between all the terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation	1000 V	No	
Between the incoming and outgoing terminals with the circuit-breaker open	1000 V	No	
supplementary information: N/A			

TABLE 7: clearance and creepage distance measurements							P
clearance cl and creepage distance dcr at/of:	Ui(V)	U imp (kV)	required cl (mm)	cl (mm)	required dcr (mm)	dcr (mm)	
Between poles	750 V	8 kV	8 mm	24,3 mm	12,5 mm	35 mm	
Between the contacts in the open position	750 V	8 kV	8 mm	28,1 mm	12,5 mm	72,5 mm	
Between live parts and actuator	750 V	8 kV	8 mm	20 mm	12,5 mm	20 mm	
Between live parts and setting panel	750 V	8 kV	8 mm	19 mm	12,5 mm	19 mm	
supplementary information: N/A							

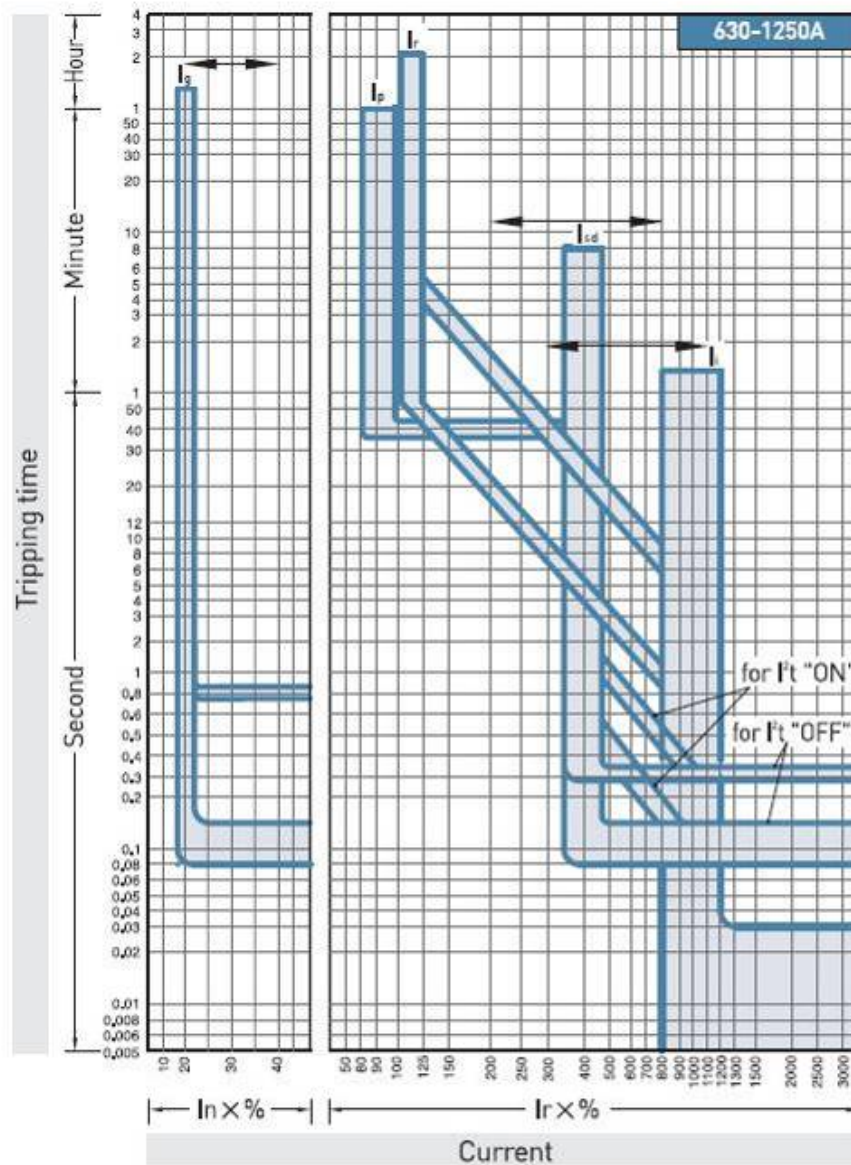
TABLE 8: threaded part torque test				P
threaded part identification	diameter of thread (mm)	column number (I, II, or III)	applied torque (Nm)	
Screws terminal	12 mm	III	14 Nm	
supplementary information: N/A				

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

TABLE 9: Resistance to fire (Glow wire test)							P
No.	Description	Colour	Temp. °C	burning after t (s)	drops	support burning	—
1	Enclosure	White	960 °C	0 s	N	N	P
2	Cover	Gray	960 °C	0,6 s	N	N	P
3	Leading lever	Black	960 °C	1 s	N	N	P
4	Axis	Black	960 °C	0 s	N	N	P
5	Actuator	Black	960 °C	0,4 s	N	N	P
6	Insulation board for covering the back side of terminals	Grey	960 °C	0,5 s	N	N	P
7	Enclosure of CT	White	960 °C	0,3 s	N	N	P
supplementary information: N/A							

Time current characteristics

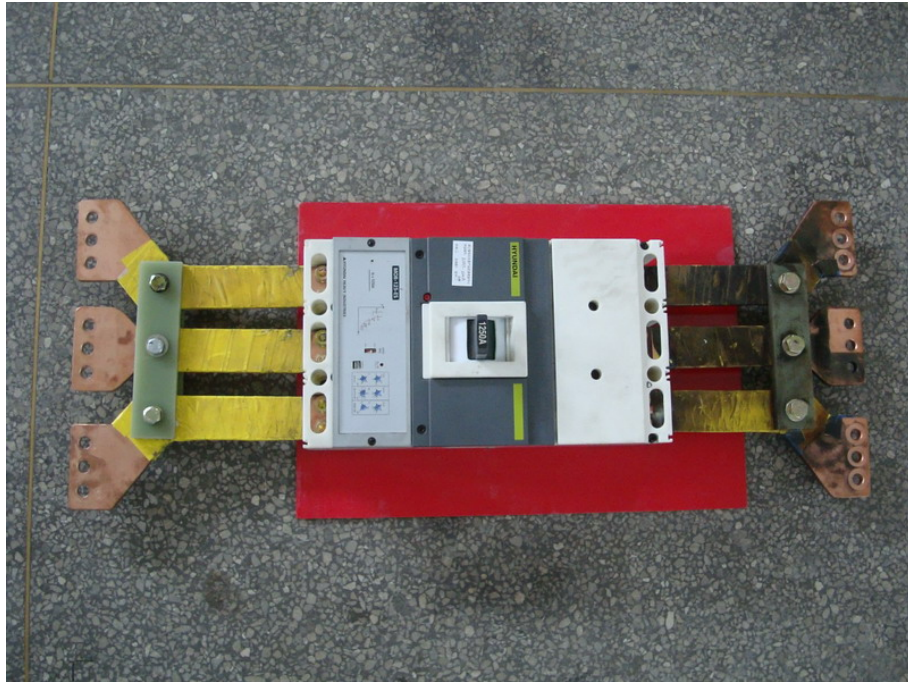
Tripping curves



Tripping curve

Note: The tested sample does not include the ground fault protection.

Photographs



Overview

Note: According to manufacturer's instruction, the MCCB has to be used together with the red insulation board, the copper extension busbar and the phase barrier (see photo on page 93)



Back view



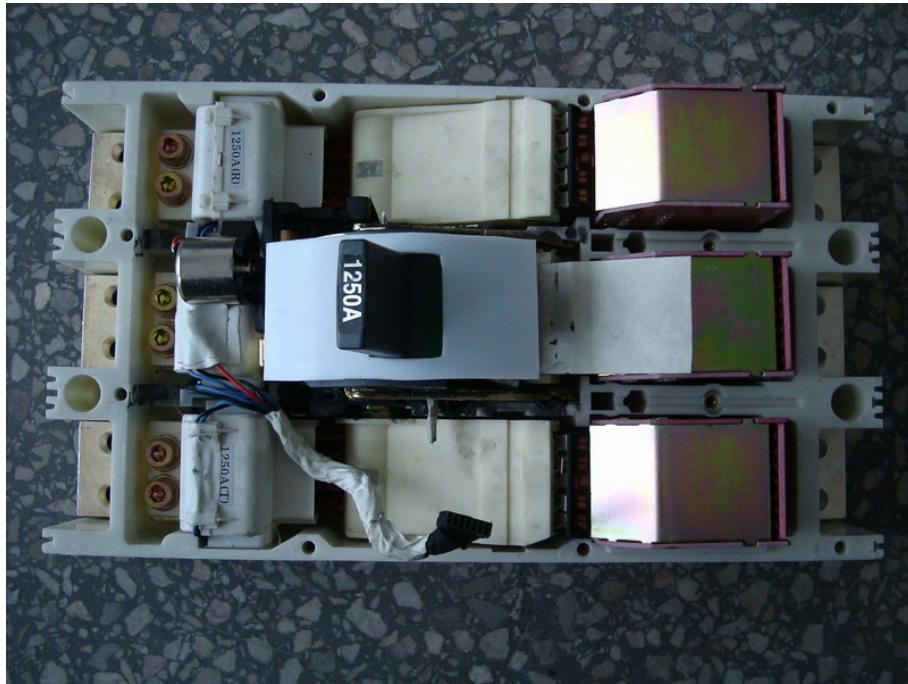
Line side view



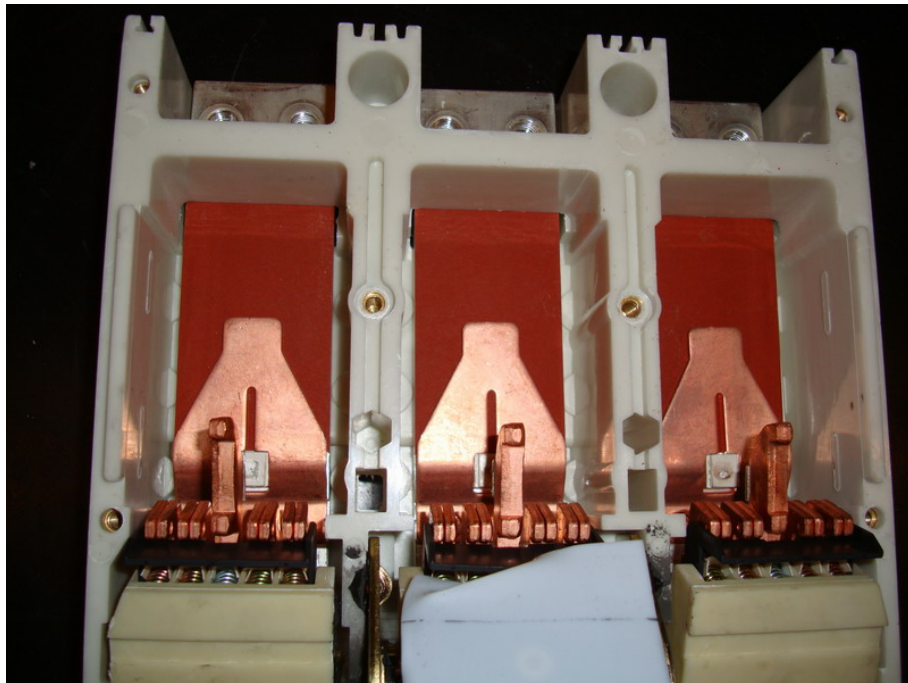
Load side view



Side view



Open view



Contact view, after remove the arc chamber



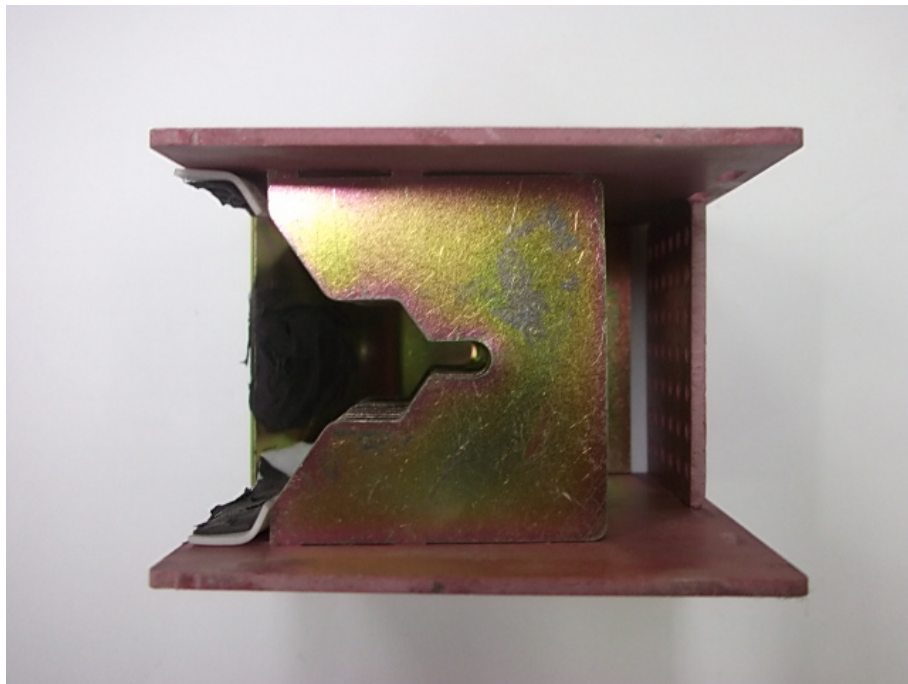
Line mark



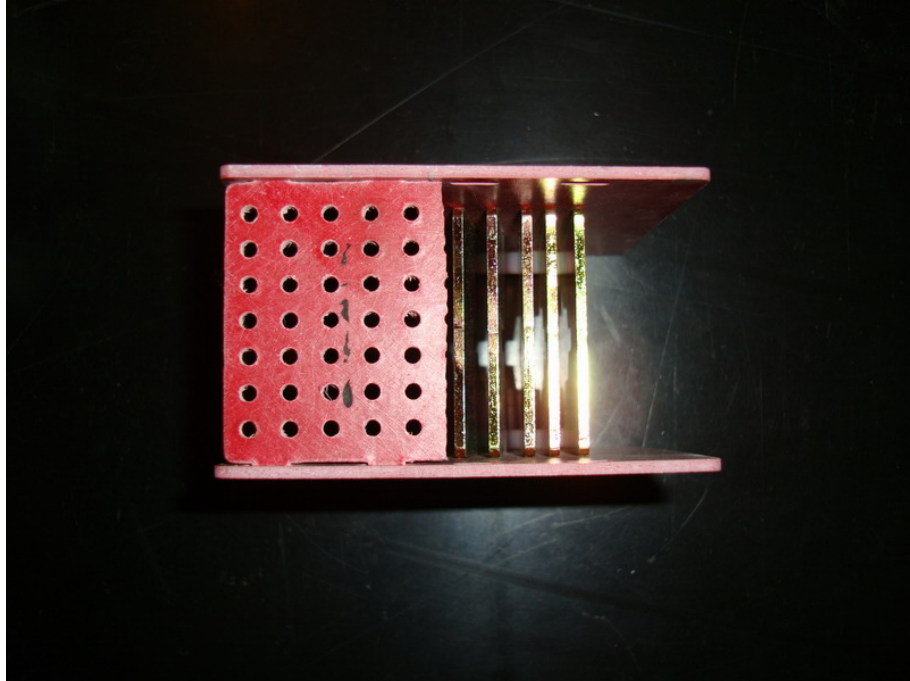
Load mark



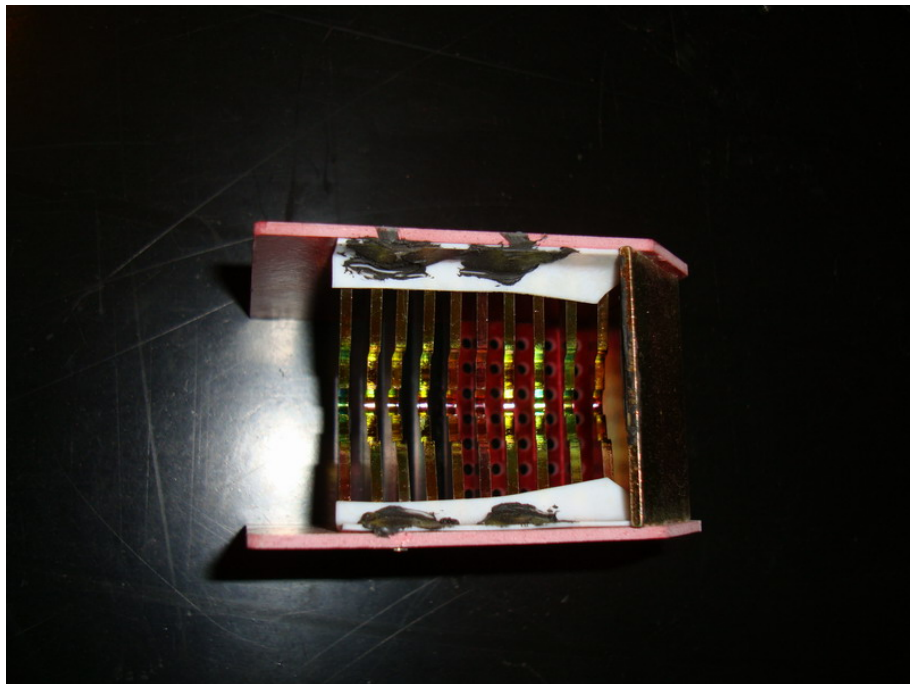
Arc Chamber



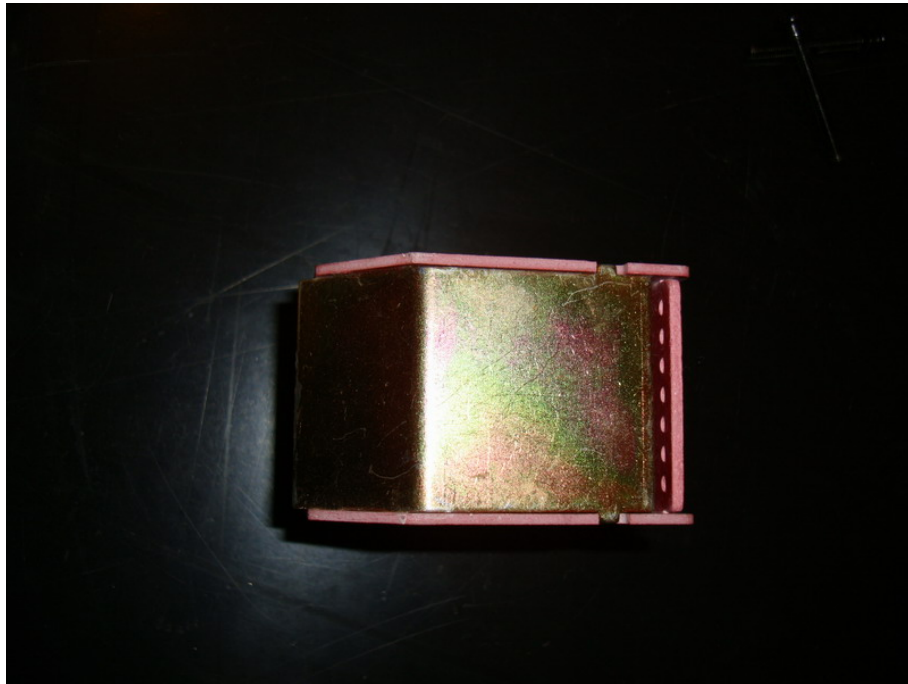
Arc Chamber



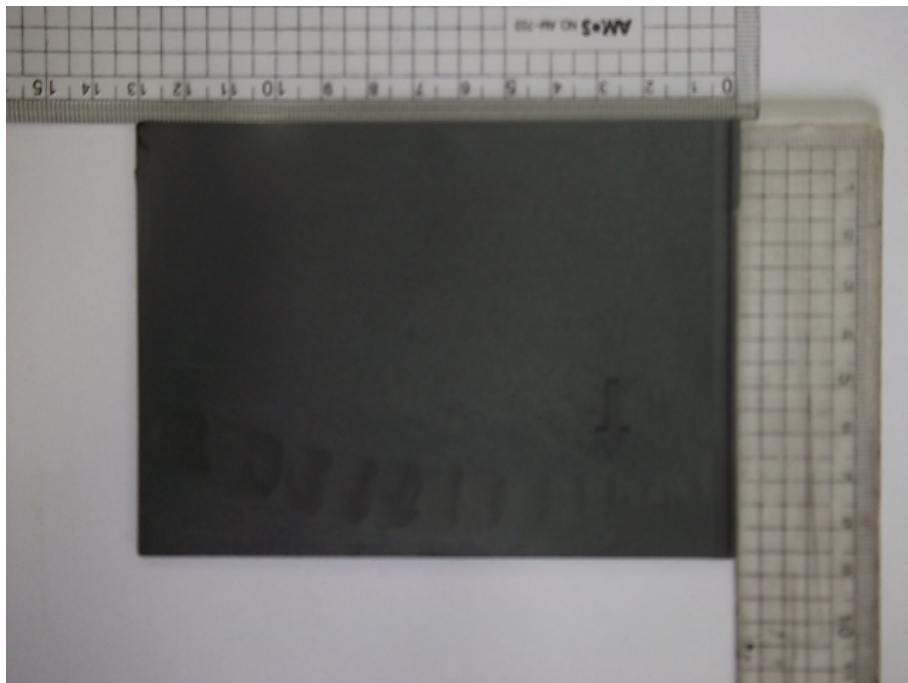
Arc Chamber



Arc Chamber



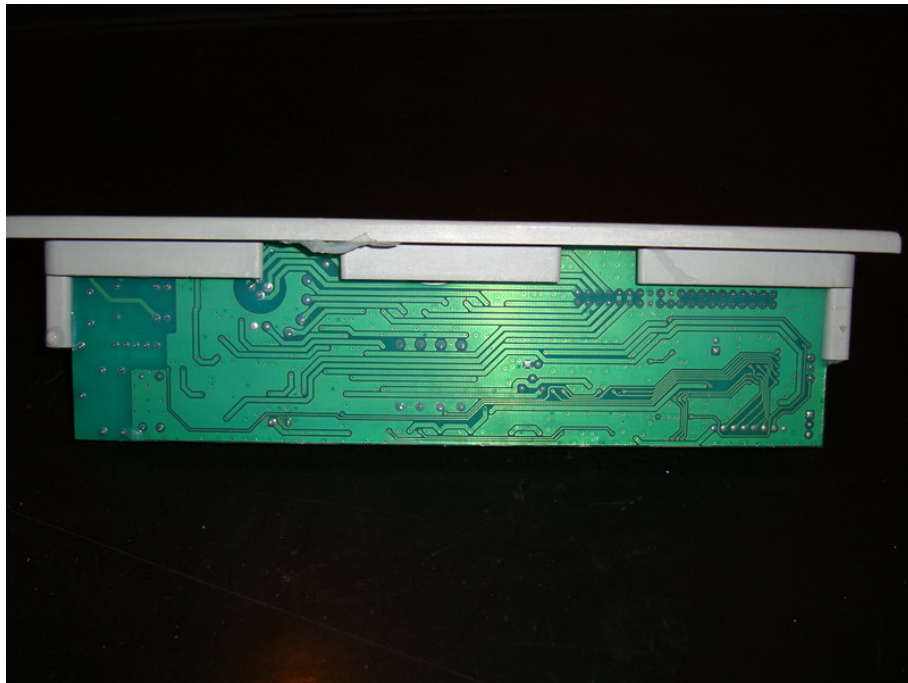
Arc Chamber



Phase barrier



PCB of overcurrent release



PCB of overcurrent release